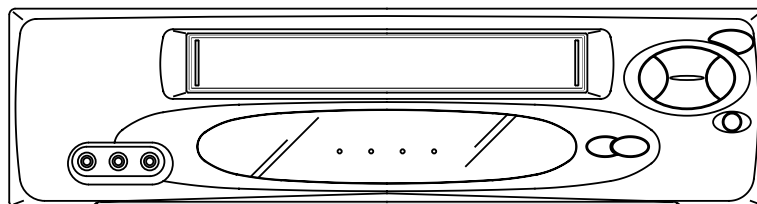


Memorex[®]

MVR4042

SERVICE MANUAL

VIDEO CASSETTE RECORDER



VHS

**ORIGINAL
MFR'S VERSION A**


SERVICING NOTICES ON CHECKING

1. KEEP THE NOTICES

As for the places which need special attentions, they are indicated with the labels or seals on the cabinet, chassis and parts. Make sure to keep the indications and notices in the operation manual.

2. USE THE DESIGNATED PARTS

The parts in this equipment have the specific characters of incombustibility and withstand voltage for safety. Therefore, the part which is replaced should be used the part which has the same character.

Especially as to the important parts for safety which is indicated in the circuit diagram or the table of parts as a  mark, the designated parts must be used.

3. PUT PARTS AND WIRES IN THE ORIGINAL POSITION AFTER ASSEMBLING OR WIRING

There are parts which use the insulation material such as a tube or tape for safety, or which are assembled in the condition that these do not contact with the printed board.

The inside wiring is designed not to get closer to the pyrogenic parts and high voltage parts. Therefore, put these parts in the original positions.

4. PERFORM A SAFETY CHECK AFTER SERVICING

Confirm that the screws, parts and wiring which were removed in order to service are put in the original positions, or whether there are the portions which are deteriorated around the serviced places serviced or not. Check the insulation between the antenna terminal or external metal and the AC cord plug blades. And be sure the safety of that.

HOW TO ORDER PARTS

Please include the following informations when you order parts. (Particularly the VERSION LETTER.)

1. MODEL NUMBER and VERSION LETTER

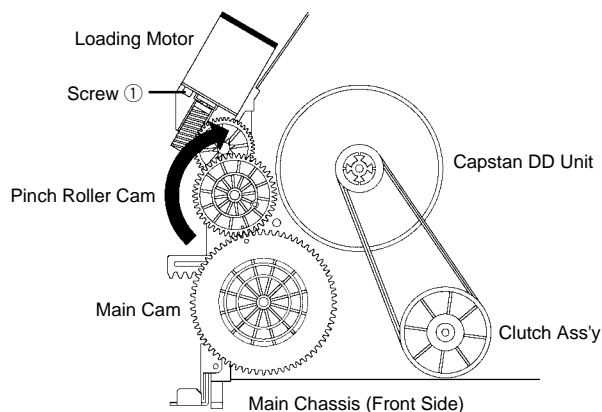
The MODEL NUMBER can be found on the back of each product and the VERSION LETTER can be found at the end of the SERIAL NUMBER.

2. PART NO. and DESCRIPTION

You can find it in your SERVICE MANUAL.

TAPE REMOVAL METHOD AT NO POWER SUPPLY

1. Remove the Top Cabinet and Front Cabinet.
(Refer to item 1 of the DISASSEMBLY INSTRUCTIONS.)
2. Remove the screw ① of the Deck Chassis and remove the Loading Motor.
3. Rotate the Pinch Roller Cam in the direction of the arrow by hand to slacken the Video Tape.
4. Rotate the Clutch Ass'y either of the directions to wind the Video Tape in the Cassette Case.
5. Repeat the above step 3-4. Then take out the Video Cassette from the Deck Chassis. Be careful not to scratch on the tape.



CONTENTS

SERVICING NOTICES ON CHECKING	A1-1
HOW TO ORDER PARTS	A1-1
TAPE REMOVAL METHOD AT NO POWER SUPPLY	A1-1
CONTENTS	A2-1
GENERAL SPECIFICATIONS	A3-1~A3-4
DISASSEMBLY INSTRUCTIONS	
1. REMOVAL OF MECHANICAL PARTS AND P. C. BOARDS	B1-1
2. REMOVAL OF VCR DECK PARTS	B2-1~B2-6
3. REMOVAL AND INSTALLATION OF FLAT PACKAGE IC	B3-1, B3-2
KEY TO ABBREVIATIONS	C1-1, C1-2
SERVICE MODE LIST	C2-1
PREVENTIVE CHECKS AND SERVICE INTERVALS	C3-1
SERVICING FIXTURES AND TOOLS	D1-1
PREPARATION FOR SERVICING	D1-1
MECHANICAL ADJUSTMENTS	D2-1~D2-4
ELECTRICAL ADJUSTMENTS	D3-1, D3-2
BLOCK DIAGRAMS	
Y/C/AUDIO/CCD/HEAD AMP	E-1, E-2
SYSTEM CONTROL/SERVO	E-3, E-4
TUNER	E-5, E-6
HI-FI/DEMODULATOR	E-7, E-8
OPERATION/POWER	E-9, E-10
PRINTED CIRCUIT BOARDS	
SYSCON/OPERATION/BOT	F-1, F-2
SYSCON	F-3, F-4
SCHEMATIC DIAGRAMS	
Y/C/AUDIO/CCD/HEAD AMP	G-1, G-2
SYSTEM CONTROL/SERVO	G-3, G-4
POWER	G-5, G-6
OPERATION	G-7, G-8
TUNER	G-9, G-10
HI-FI/DEMODULATOR	G-11, G-12
INTERCONNECTION DIAGRAM	G-13, G14
WAVEFORMS	H-1
MECHANICAL EXPLODED VIEW	I1-1
CHASSIS EXPLODED VIEWS	I2-1, I2-2
MECHANICAL REPLACEMENT PARTS LIST	J1-1
CHASSIS REPLACEMENT PARTS LIST	J2-1
ELECTRICAL REPLACEMENT PARTS LIST	J3-1

GENERAL SPECIFICATIONS

G-1	VCR System	System	VHS Player / Recorder			
		Video System	NTSC			
		Hi-Fi STEREO	Yes			
		NTSC PB(PAL60Hz)	-			
		Deck	DECK Loading System Motor	OVD-7 Front 3		
		Heads	Video Head	4Head		
			FM Audio Head	2Head		
			Normal Audio /Control	Mono / Yes		
			Erase(Full Track Erase)	Yes		
		Tape Speed	Rec	PAL NTSC	- SP / SLP	
			Play	PAL NTSC	- SP / LP / SLP	
		Fast Forward / Rewind Time (Approx.)	at +25C° with Cassette	FF:4'50"/REW:2'30" T-120		
		Forward/Reverse	NTSC or PAL-M	SP / LP / SLP=3x,5x / 7x,9x / 9x,15x		
		Picture Search	PAL or SECAM	-		
		Frame Advance	Slow	Yes		
Slow Speed	Variable Slow	1/10				
G-2	Tuning System	Broadcasting System	US System M			
		Tuner and Receive CH	System Destination Tuning System Input Impedance CH Coverage	1Tuner USA(w/CATV) F-Synth VHF/UHF 75 OHM 2-69,4A,A-5~ A-1,A-1,J~ W W+1-W+84		
		Intermediate Frequency	Picture(FP) Sound(FS) FP-FS	45.75MHz 41.25MHz 4.50MHz		
		Preset CH		No		
		RF Converter Output		Yes		
			Channel	3 or 4 ch		
			Level/Impedance	66dBu /75ohm		
			Sound Selector	No		
			Stereo/Dual TV Sound	Yes (US-Stereo)		
		G-3	Power	Power Source	AC DC	120V, 60Hz -
				Power Consumption	Power On(at AC) Stand by (at AC) Per Year	9W at 120V 60Hz 1.7W at 120V 60Hz - kWh/Year
Protector	Power Fuse Dew Sensor			Yes No		
G-4	Regulation	Safety Radiation	UL FCC			
G-5	Temperature	Operation Storage	5°C - 40°C -20°C - 60°C			
G-6	Operating Humidity		Less than 80% RH			
G-7	Signal	Video Signal	Input Level	1 V p-p/75 ohm		
			Output Level	1 V p-p/75 ohm		
			S/N Ratio (Weighted)	50		
			Horizontal Resolution at SP Mode	230Line		
		Audio Signal	Input Level	-8dBm/50Kohm		
			Output Level	-8dBm/1Kohm		
			S/N Ratio at SP (Weighted)	42dB		
			Harmonic Distortion at SP (1KHz) Typical	1.5%		
			Frequency Response	at SP at LP at SLP	100Hz - 10kHz 100Hz - 6kHz 100Hz - 4kHz	
		Hi-Fi Audio Signal	Dynamic Range : More than	90dB		
			Frequency Response	20Hz ~20kHz		
			Wow And Flutter : Less than	0.01 %Wrms		
			Channel Separation : More than	60 dB		
	Harmonic Distortion : Less than	0.01				
G-8	On Screen Display	Menu	Yes			
		Menu Type	Character			
		Timer Rec Set	Yes			
		Auto Repeat On/Off	Yes			
		SAP On/Off	Yes			
		CH Setup	Yes			
			TV/CATV	Yes		
			Auto CH Memory	Yes		
			Add/Delete	Yes		
			System Setup	Yes		

GENERAL SPECIFICATIONS

		Clock Set	Yes (Calendar 12H)
		Language	Yes
		No Noise Back Ground	Yes
		Auto Clock	No
		Standard Time	No
		Daylight Saving Time	No
		G-CODE(or SHOWVIEW or PLUSCODE)No. Entry	No
		Stereo,Audio Output,SAP	Yes
		Play/Stop/FF/Rew/Rec/OTR(ITR)/T-Rec/Pause/Eject/Tape In (Symbol Mark)	Yes
		CH/AV(LINE)	Yes
		Clock	Yes
		Repeat	Yes
		Tape Counter	Yes
		Index	No
		Tape Speed	Yes
		ATR / Manual Tracking	Yes
		Zero Return	No
		Hi-Fi	Yes
G-9	OSD Language	OSD Language Setting	English French Spanish English
G-10	Clock,Timer and Timer Back-up	Calendar	1990/1/1 ~ 2081/12/31
		Timer Events	8 prog/1 month
		One Touch Recording Max Time	6 Hours
		OTPB Valid Time	No
		Timer Back-up (at Power Off Mode)	5 sec.
G-11	Display	Indicator	No
		Indicator Type	--
		Clock/Counter,CH,Timer Rec, Play, REC	--
		OTR,FF(Cue),Rew(Rev),Stop,ATR	--
		VCR	--
		PM	--
		RF Output CH	--
G-12	Remote Control	Unit	RC-EA
		Glow in Dark Remocon	No
		Format type	NEC
		Custom Code	80-7BH
		Power Source	Voltage(D.C) 3V UM size x pcs UM-4 x 2 pcs
		Total Keys	33 Keys
		Keys	Power Yes
		1	Yes
		2	Yes
		3	Yes
		4	Yes
		5	Yes
		6	Yes
		7	Yes
		8	Yes
		9	Yes
		0	Yes
		CH Up	Yes
		CH Down	Yes
		Input Select	Yes
		Play	Yes
		F.Fwd	Yes
		Rew	Yes
		Pause/Still	Yes
		Stop	Yes
		Rec/OTR	Yes
		Counter Reset	Yes
		Speed	Yes
		Timer Rec	Yes
		Slow	Yes
		Auto Tracking	Yes
		Set/Tracking+	Yes
		Set/ Tracking -	Yes
		Menu	Yes
		Enter	Yes
		Cancel	Yes
		Call	Yes
		TV/VCR	Yes
		Audio Select	Yes
		Clock/Counter	No
		Zero Return	No
G-13	Features	Auto Head Cleaning	Yes
		Auto Tracking	Yes

GENERAL SPECIFICATIONS

		Index Search		No	
		HQ (VHS Standard High Quality)		Yes	
		Auto Power On, Auto Play, Auto Rewind, Auto Eject		Yes	
		Auto Power Off		Yes	
		Forward/Reverse Picture Search		Yes	
		VIDEO PLUS+ (SHOWVIEW,G-CODE)		No	
		One Touch Play Back		No	
		Auto CH Memory	Yes		
		SQPB		No	
		CATV	Yes		
		Energy Star	Yes		
		MTS (SAP)	Yes		
		Auto Clock Set		No	
		CM Skip (30sec x 6 Times)		No	
G-14	Accessories	Owner's Manual	Language w/Guarantee Card Buyer Model No.	English / Spanish No MVR4042	
		Remote Control Unit		Yes	
		Dew Caution Sheet		No	
		Video Cassette Tape		No	
		Battery	UM size x pcs	No - -	
		Safety Tip		No	
		Toll Free Insert Sheet		No	
		Quick Set-Up Sheet		No	
		Information Sheet (Buyer Supply)		No	
		75 Ohm Coaxial Cable		Yes(single shield)	
		Rod Antenna		No	
			Poles Terminal		
		Loop Antenna		No	
			Terminal		
		U/V Mixer		No	
		DC Car Cord (Center+)		No	
		Guarantee Card		Yes	
		Warning Sheet		No	
		Circuit Diagram		No	
		Antenna Change Plug		No	
		Service Station List		No	
		Important Safeguard		No	
		Dew/AHC Caution Sheet		No	
		AC Plug Adapter		No	
		Quick Set-up Sheet		No	
		AC Cord		No	
		AV Cord		No	
		Registration Card		No	
		PTB Sheet		No	
		300 ohm to 75 ohm Antenna Adapter		No	
G-15	Interface	Switch	Front	Power Play Pause/Still System Select One Touch Playback Channel Up Channel Down F.FWD/Cue Eject/Stop Main Power SW Volume Up Volume Down Rew/Rev Rec/OTR(ITR)	Yes Yes No No No Yes Yes Yes Yes No No No Yes Yes
			Rear	RF Output SW	No
		Indicator		Power Stand by Repeat TV/VCR Rec T-Rec Tape In	Yes (Red) No No Yes (Red) Yes (Red) Yes (Red) No
		Terminals	Front	Video Input Audio Input Other Terminal	RCA x 1 (Yellow) RCA x 2 (Stereo, White/Red) No
			Rear	Video Input Audio Input Video Output	No No RCA x 1 (Yellow)

GENERAL SPECIFICATIONS

		Audio Output	RCA x 2 (Stereo, White/Red)
		Euro Scart	No
		DC Jack 12V (Center +)	No
		VHF/UHF Antenna Input	F Type
		AC Inlet	No
G-16	Set Size	Approx. W x D x H (mm)	360 ~226 ~95
G-17	Weight	Net (Approx.)	3.2kg(7.1lbs)
		Gross (Approx.)	3.8kg(8.4lbs)
G-18	Carton	Master Carton	No
		Content	-
		Material	-
		Dimensions W x D x H (mm)	-
		Description of Origin	-
		Gift Box	Yes
		Material	Single/White
		Dimensions W x D x H (mm)	420x291x160
		Design	As Per BUYER 's
		Description of Origin	Yes
		Drop Test	Natural Dropping At
		Height (cm)	1Corner / 3Edges / 6Surfaces
		Container Stuffing(40' container)	80
			3,136 Sets
G-19	Material	Cabinet Front	PS 94V2 / DECABROM
		PCB	Non-Halogen Demand
			No
		Eyelet Demand	No

DISASSEMBLY INSTRUCTIONS

1. REMOVAL OF MECHANICAL PARTS AND P.C. BOARDS

1-1: TOP CABINET, FRONT CABINET AND OPERATION PCB (Refer to Fig. 1-1)

1. Remove the 4 screws (1).
2. Remove the Top Cabinet in the direction of arrow (A).
3. Disconnect the following connector: (CP651).
4. Unlock the 7 supports (2).
5. Remove the Front Cabinet in the direction of arrow (B).
6. Remove the 3 screws (3) and remove the Operation PCB.

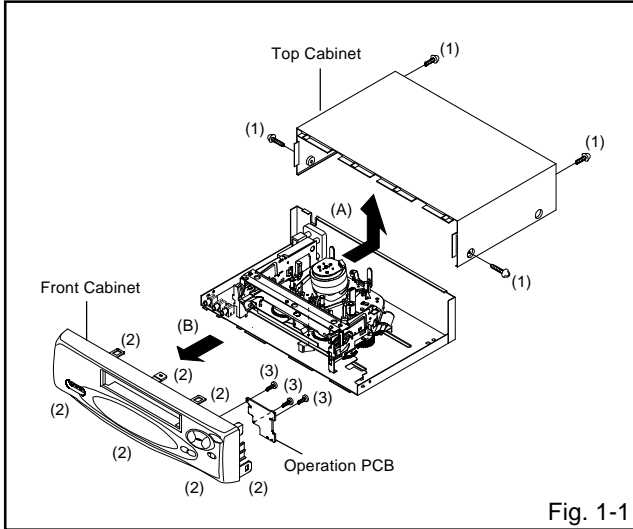


Fig. 1-1

1-2: FLAP (Refer to Fig. 1-2)

1. Open Flap to 90° and flex in direction of arrow (A), at the same time slide in direction of arrow (B).
2. Then lift in direction of arrow (C).

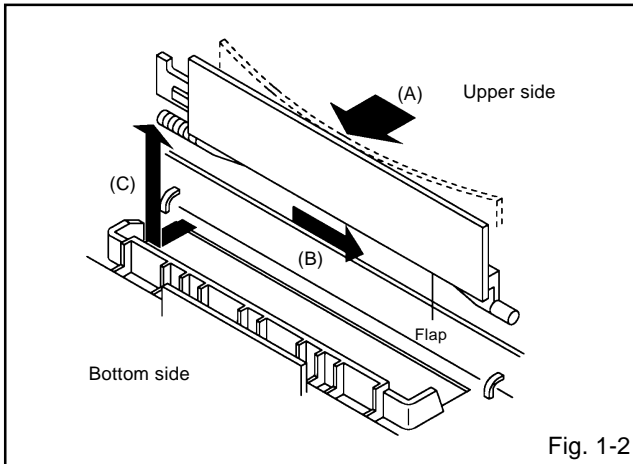


Fig. 1-2

1-3: DECK CHASSIS (Refer to Fig. 1-3)

NOTE

Do not remove the cable at the FE Head section. The FE Head may be damaged if you remove the cable by force.

1. Remove the screw (1).
2. Remove the FE Head.
3. Remove the screw (2).
4. Remove the 2 screws (3).
5. Unlock the 2 supports (4).
6. Remove the BOT PCB in the direction of arrow (A).
7. Disconnect the following connectors: (CP1001, CP4001, CP4002 and CP4003).
8. Remove the Deck Chassis in the direction of arrow (B).

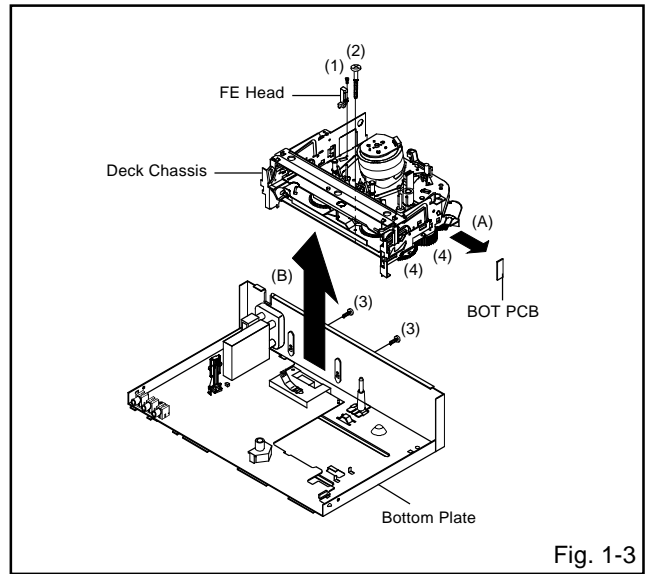


Fig. 1-3

1-4: SYSCON PCB (Refer to Fig. 1-4)

1. Remove the screw (1).
2. Remove the screw (2).
3. Remove the 2 screws (3).
4. Remove the Syscon PCB in the direction of arrow.

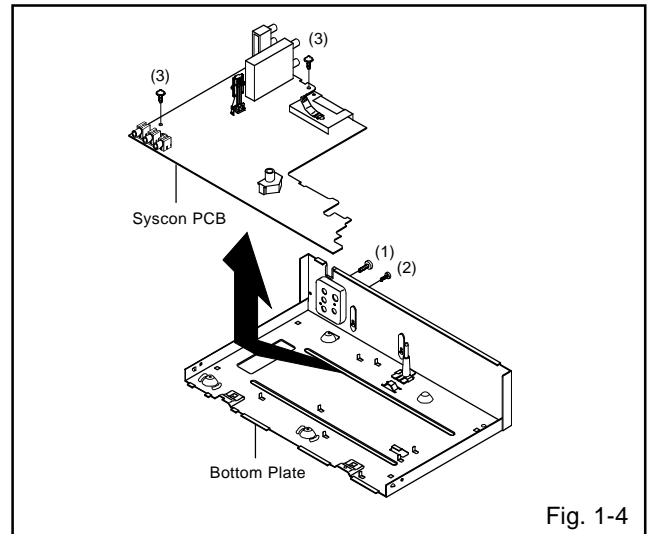


Fig. 1-4

DISASSEMBLY INSTRUCTIONS

2. REMOVAL OF VCR DECK PARTS

2-1: TOP BRACKET (Refer to Fig. 2-1)

1. Extend the 2 supports (1).
2. Slide the 2 supports (2) and remove the Top Bracket.

NOTE

1. After the installation of the Top Bracket, bend the support (1) so that the Top Bracket is fixed.

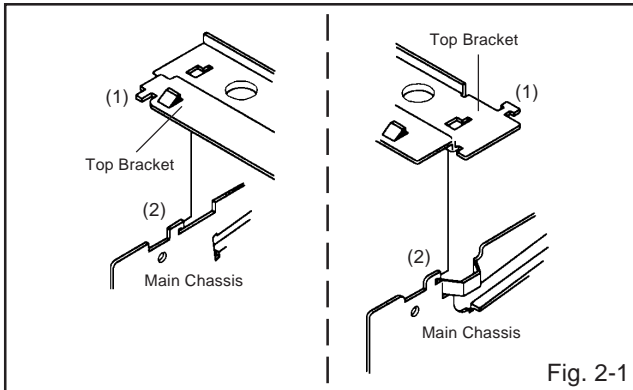


Fig. 2-1

2-2: CASSETTE HOLDER ASS'Y (Refer to Fig. 2-2)

1. Move the Cassette Holder Ass'y to the front side.
2. Push the Locker R to remove the Cassette Side R.
3. Remove the Cassette Side L.

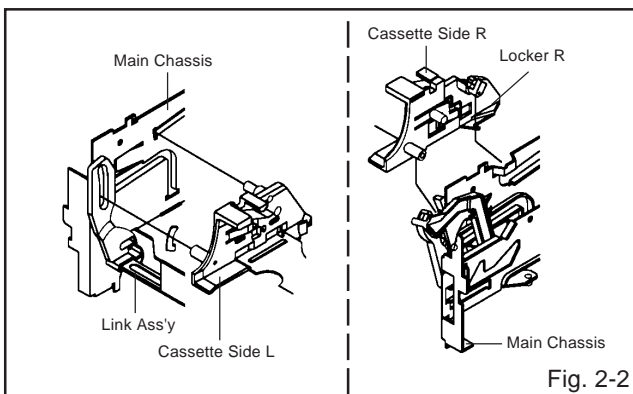


Fig. 2-2

2-3: CASSETTE SIDE L/R (Refer to Fig. 2-3-A)

1. Remove the Locker Spring.
2. Unlock the 4 supports (1) and then remove the Cassette Side L/R.
3. Unlock the support (2) and then remove the Locker R.

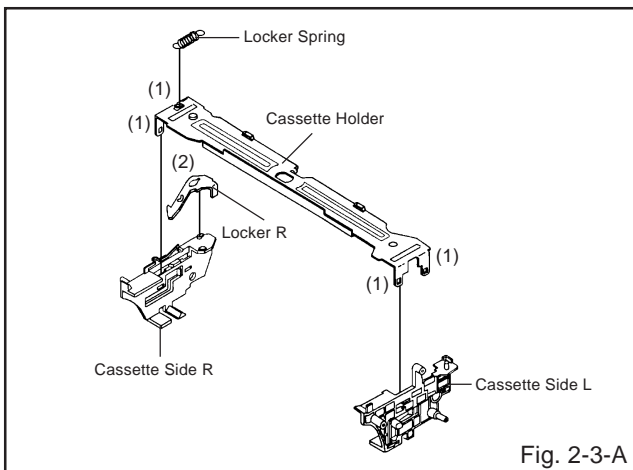


Fig. 2-3-A

NOTE

1. In case of the Locker R installation, check if the one position of Fig.2-3-B is correctly locked.
2. When you install the Cassette Side R, be sure to move the Locker R after installing.

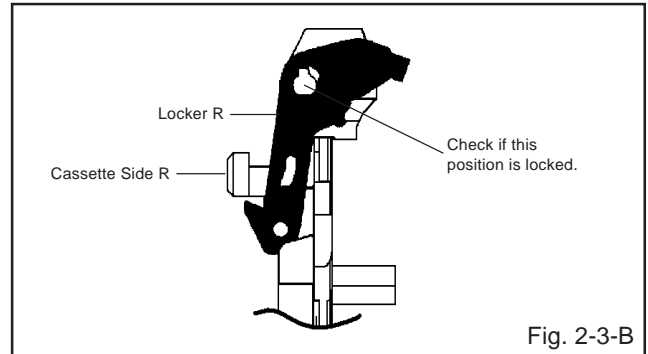


Fig. 2-3-B

2-4: LINK UNIT (Refer to Fig. 2-4)

1. Set the Link Unit to the Eject position.
2. Unlock the support (1).
3. Remove the (A) side of the Link Unit first, then remove the (B) side.

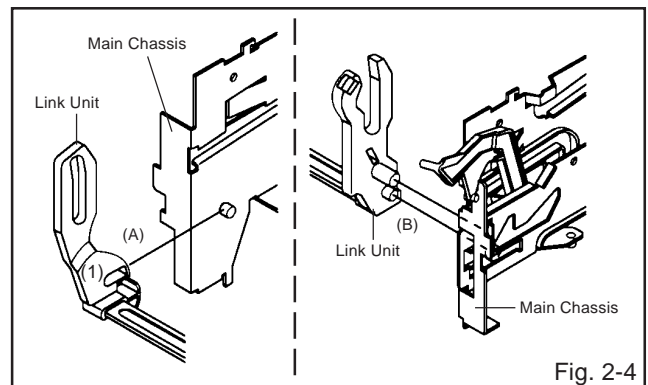


Fig. 2-4

2-5: LINK LEVER/FLAP LEVER/SENSOR COVER R (Refer to Fig. 2-5)

1. Unlock the support (1).
2. Remove the Sensor Cover R.
3. Extend the support (1).
4. Remove the Link Lever.
5. Remove the Flap Lever.

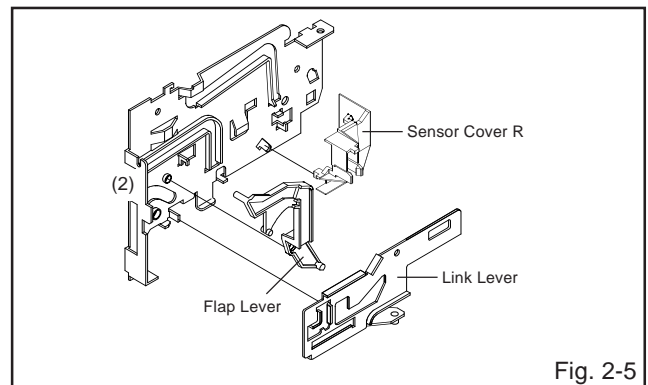
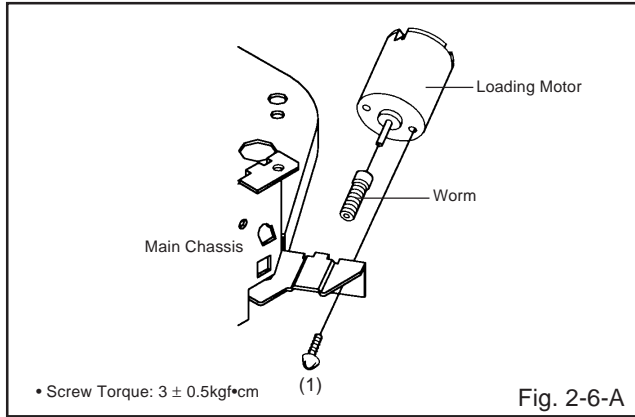


Fig. 2-5

DISASSEMBLY INSTRUCTIONS

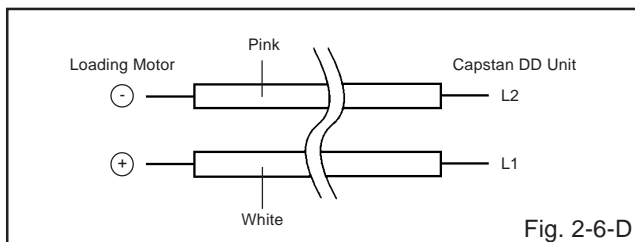
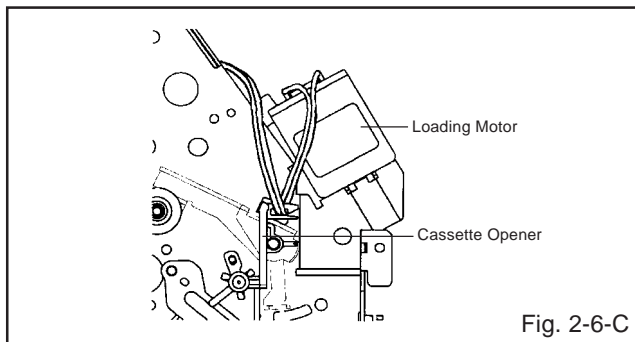
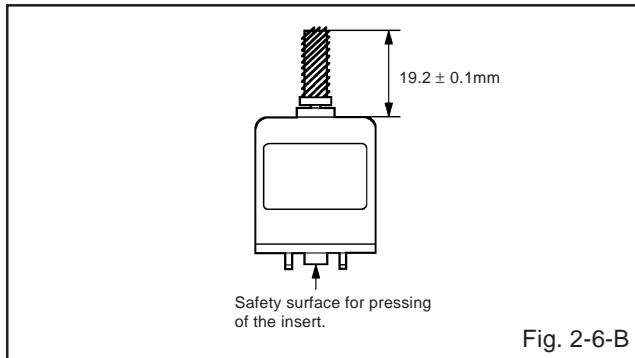
2-6: LOADING MOTOR/WORM (Refer to Fig. 2-6-A)

1. Remove the screw (1).
2. Remove the Loading Motor.
3. Remove the Worm.



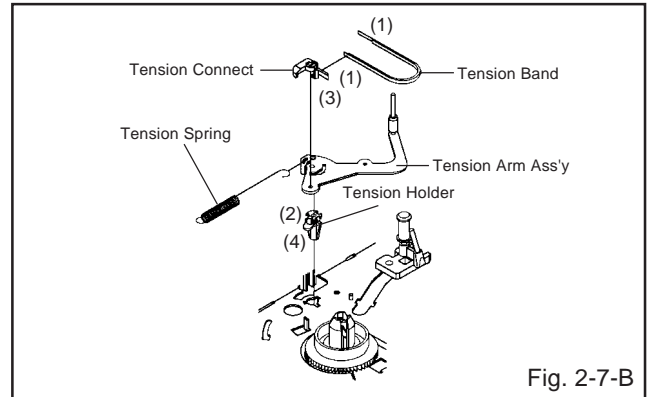
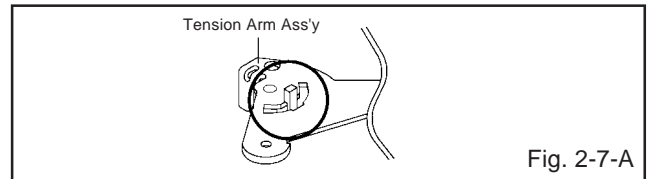
NOTE

1. In case of the Worm installation, check if the value of the Fig. 2-6-B is correct.
2. In case of the Loading Motor installation, hook the wire on the Cassette Opener as shown Fig. 2-6-C.
3. When installing the wires between Capstan DD Unit and Loading Motor, connect them correctly as shown Fig. 2-6-D.



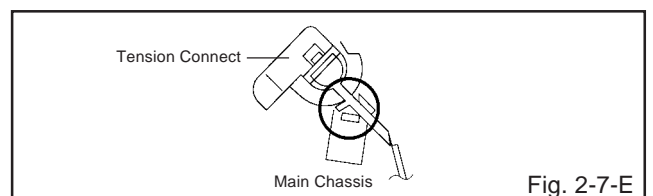
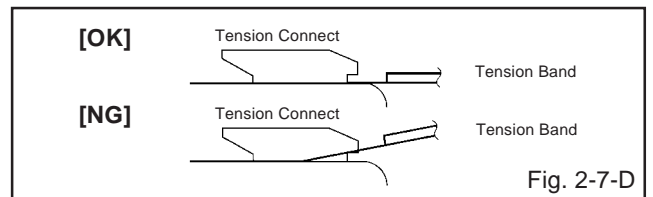
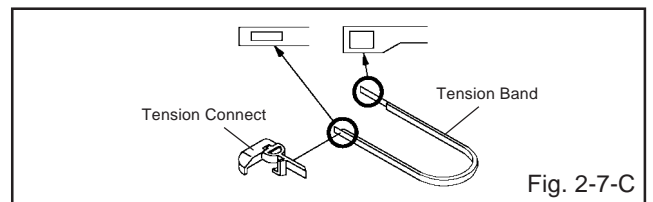
2-7: TENSION ASS'Y (Refer to Fig. 2-7-B)

1. Turn the Pinch Roller Cam clockwise so that the Tension Holder hook is set to the position of Fig. 2-7-A to move the Tension Arm Ass'y.
2. Remove the Tension Spring.
3. Unlock the 2 supports (1) and remove the Tension Band.
4. Unlock the support (2) and remove the Tension Arm Ass'y.
5. Unlock the support (3) and remove the Tension Connect.
6. Float the hook (4) and turn it clockwise then remove the Tension Holder.



NOTE

1. In case of the Tension Band installation, note the direction of the installation. (Refer to Fig. 2-7-C)
2. In case of the Tension Band installation, install correctly as Fig. 2-7-D.
3. In case of the Tension Connect installation, install as the circled section of Fig. 2-7-E.



DISASSEMBLY INSTRUCTIONS

2-8: T BRAKE ARM/T BRAKE BAND (Refer to Fig. 2-8-A)

1. Remove the T Brake Spring.
2. Turn the T Brake Arm clockwise and bend the hook section to remove it.
3. Unlock the 2 supports (1) and remove the T Brake Band.

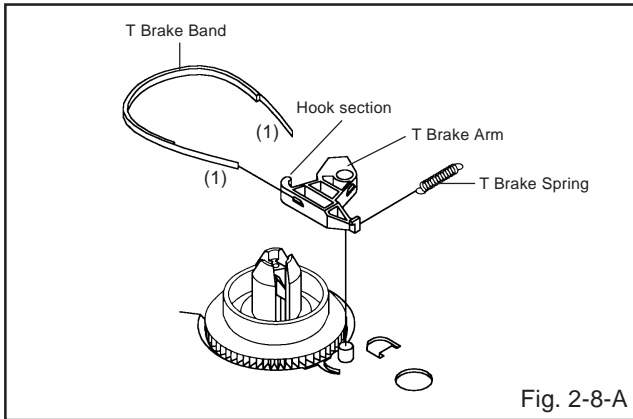


Fig. 2-8-A

NOTE

1. In case of the T Brake Band installation, install correctly as Fig. 2-8-B.

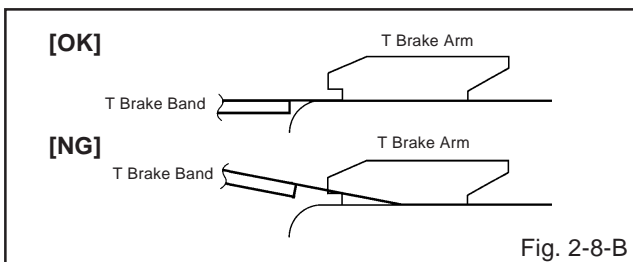


Fig. 2-8-B

2-9: S REEL/T REEL/IDLER ARM ASS'Y/IDLER GEAR (Refer to Fig. 2-9-A)

1. Remove the S Reel and T Reel.
2. Remove the 2 Polyslider Washers (1).
3. Remove the Idler Arm Ass'y and Idler Gear.

NOTE

1. Take care not to damage the gears of the S Reel and T Reel.
2. The Polyslider Washer may be remained on the back of the reel.
3. Take care not to damage the shaft.
4. Do not touch the section "A" of S Reel and T Reel. (Use gloves.) (Refer to Fig. 2-9-A) Do not adhere the stains on it.
5. When you install the reel, clean the shaft and grease it (FG-84M). (If you do not grease, noise may be heard in FF/REW mode.)
6. After installing the reel, adjust the height of the reel. (Refer to MECHANICAL ADJUSTMENT)

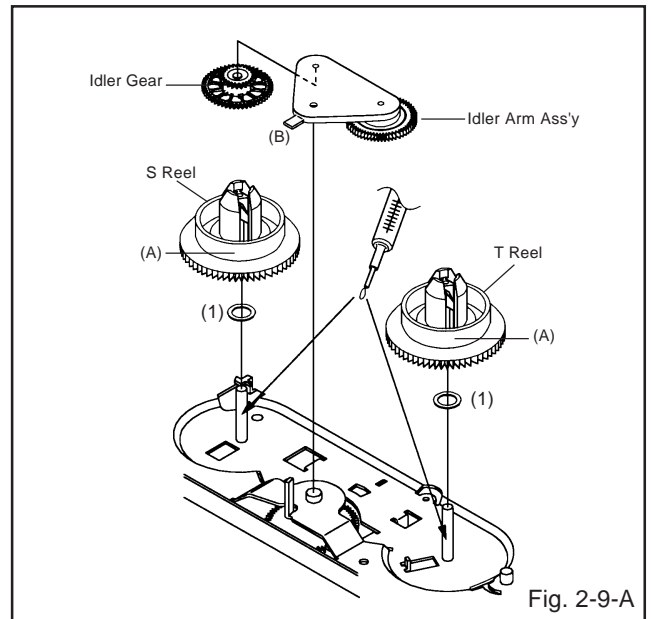


Fig. 2-9-A

NOTE

1. In case of the S Reel and T Reel installation, check if the correct parts are installed. (Refer to Fig. 2-9-B)
2. In case of the Idler Arm Ass'y installation, install correctly as Fig. 2-9-C, And also set it so that the section "B" of Fig. 2-9-A is placed under the Main Chassis tab.

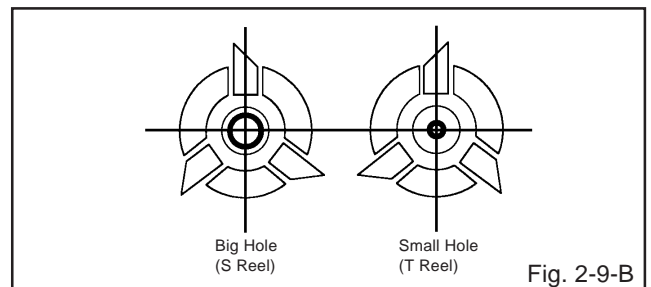


Fig. 2-9-B

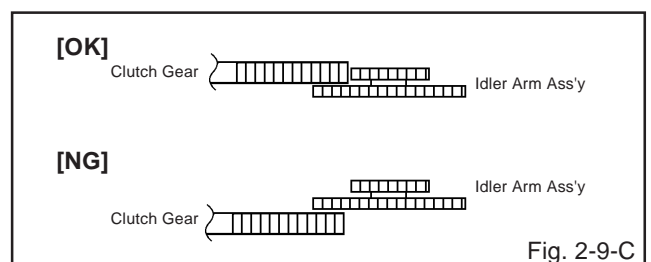
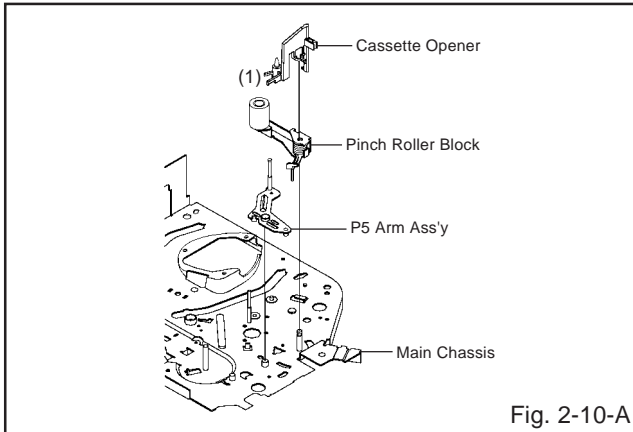


Fig. 2-9-C

DISASSEMBLY INSTRUCTIONS

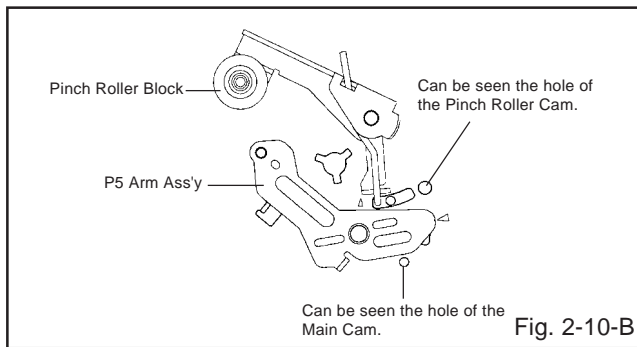
2-10: CASSETTE OPENER/PINCH ROLLER BLOCK/P5 ARM ASS'Y (Refer to Fig. 2-10-A)

1. Unlock the support (1) and remove the Cassette Opener.
2. Remove the Pinch Roller Block and P5 Arm Ass'y.



NOTE

1. Do not touch the Pinch Roller. (Use gloves.)
2. In case of the Pinch Roller Block and the Pinch Roller Cam installation, install correctly as Fig. 2-10-B.

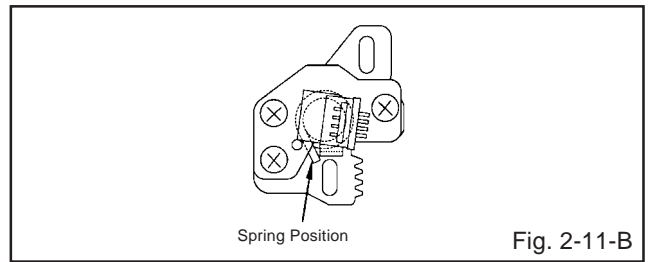
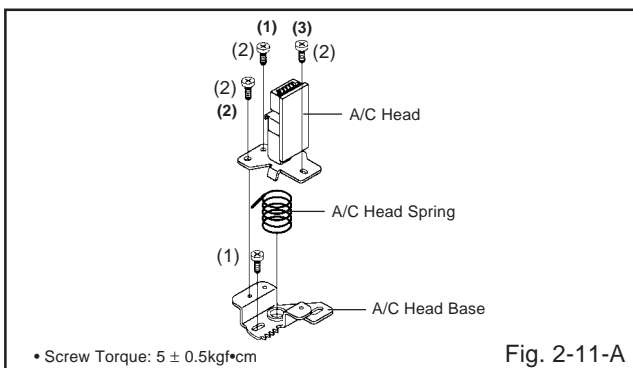


2-11: A/C HEAD (Refer to Fig. 2-11-A)

1. Remove the screw (1).
2. Remove the A/C Head Base.
3. Remove the 3 screws (2).
4. Remove the A/C Head and A/C Head Spring.

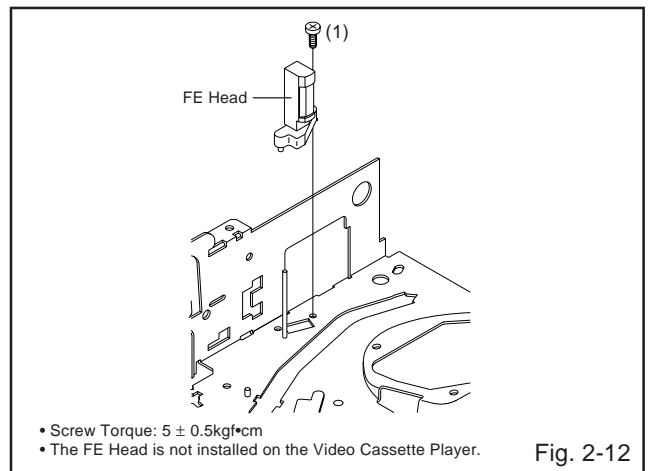
NOTE

1. Do not touch the A/C Head. (Use gloves.)
2. When you install the A/C Head Spring, install as shown in Fig. 2-11-B.
3. When you install the A/C Head, tighten the screw (1) first, then tighten the screw (2), finally tighten the screw (3).



2-12: FE HEAD (RECORDER ONLY) (Refer to Fig. 2-12)

1. Remove the screw (1).
2. Remove the FE Head.

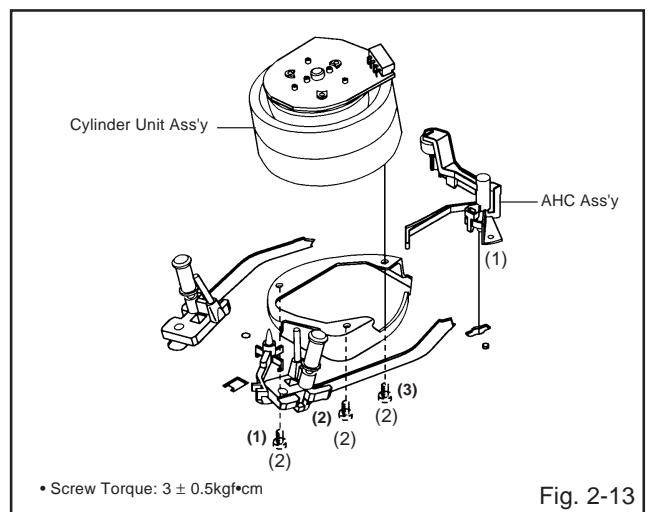


2-13: AHC ASS'Y/CYLINDER UNIT ASS'Y (Refer to Fig. 2-13)

1. Unlock the support (1) and remove the AHC Ass'y.
2. Disconnect the following connector: (CD2001)
3. Remove the 3 screws (2).
4. Remove the Cylinder Unit Ass'y.

NOTE

1. When you install the Cylinder Unit Ass'y, tighten the screws from (1) to (3) in order while pulling the Ass'y toward the left front direction.



DISASSEMBLY INSTRUCTIONS

2-14: CAPSTAN DD UNIT (Refer to Fig. 2-14-A)

1. Remove the Capstan Belt.
2. Remove the 3 screws (1).
3. Remove the Capstan DD Unit.

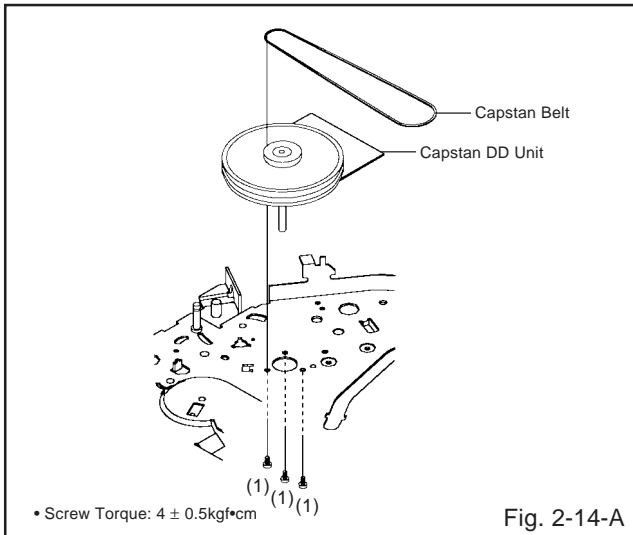


Fig. 2-14-A

NOTE

1. In case of the Capstan DD Unit installation, apply the silicon bond (TSE3843-W) on the position Fig. 2-14-B correctly. (If no silicon bond applied, abnormal noise will be heard on the deck operation.) (Refer to Fig. 2-14-B, C)

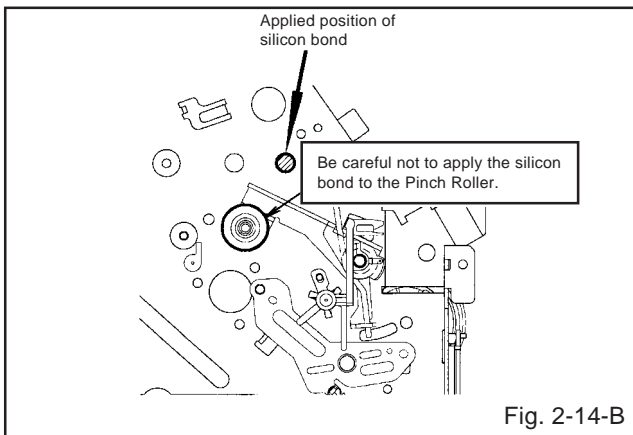


Fig. 2-14-B

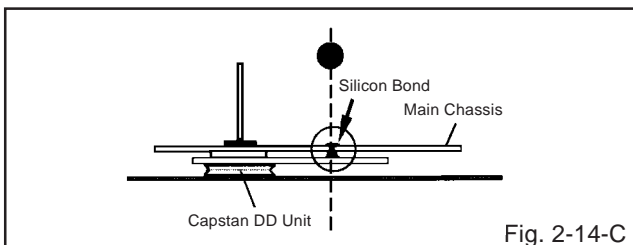


Fig. 2-14-C

2-15: MAIN CAM/PINCH ROLLER CAM/JOINT GEAR (Refer to Fig. 2-15-A)

1. Remove the E-Ring (1), then remove the Main Cam.
2. Remove the E-Ring (2), then remove the Pinch Roller Cam and Joint Gear.

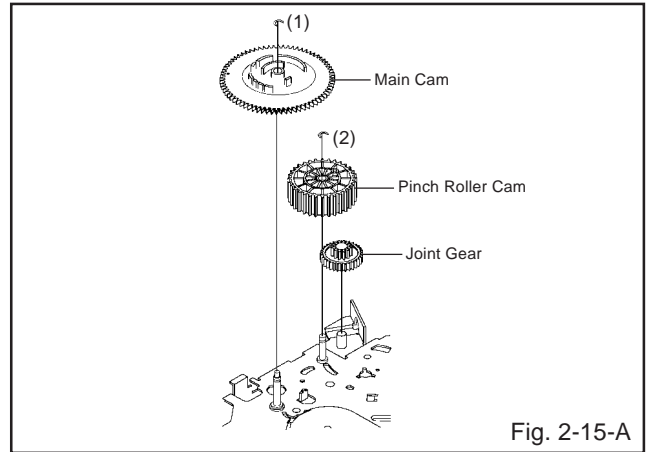


Fig. 2-15-A

NOTE

1. In case of the Pinch Roller Cam and Main Cam installation, install them as the circled section of Fig. 2-15-B so that the each markers are met. (Refer to Fig. 2-15-B)

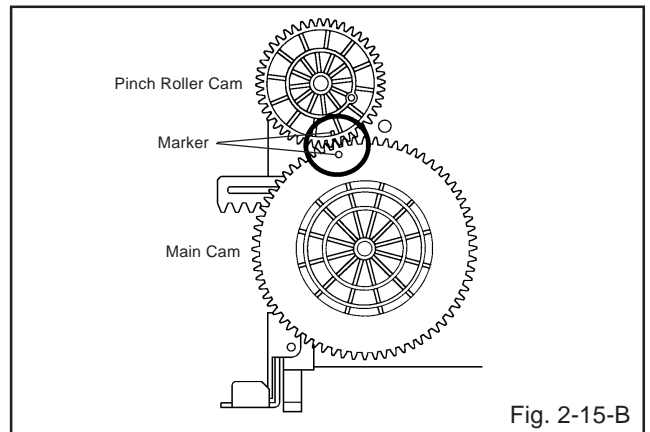


Fig. 2-15-B

2-16: LOADING GEAR S/T UNIT (Refer to Fig. 2-16-A)

1. Remove the E-Ring (1) and remove the Main Loading Gear.
2. Remove the Main Rod, Tension Lever, Loading Arm S Unit and Loading Arm T Unit.

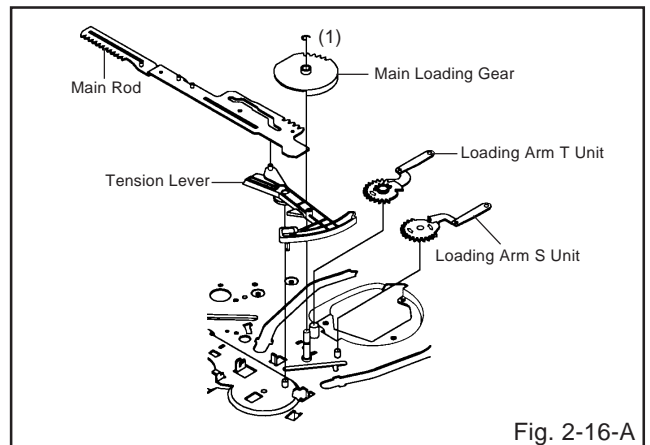
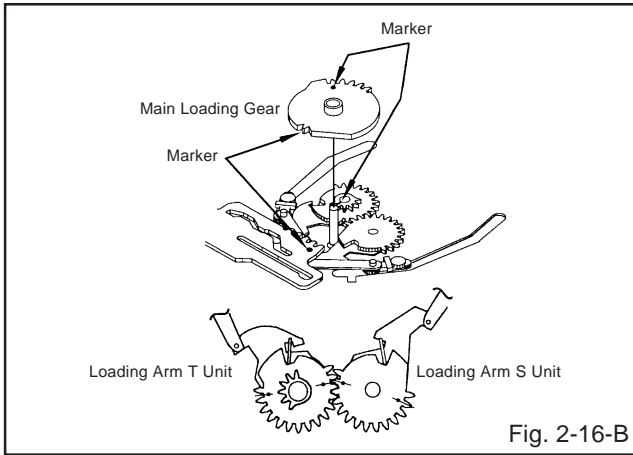


Fig. 2-16-A

DISASSEMBLY INSTRUCTIONS

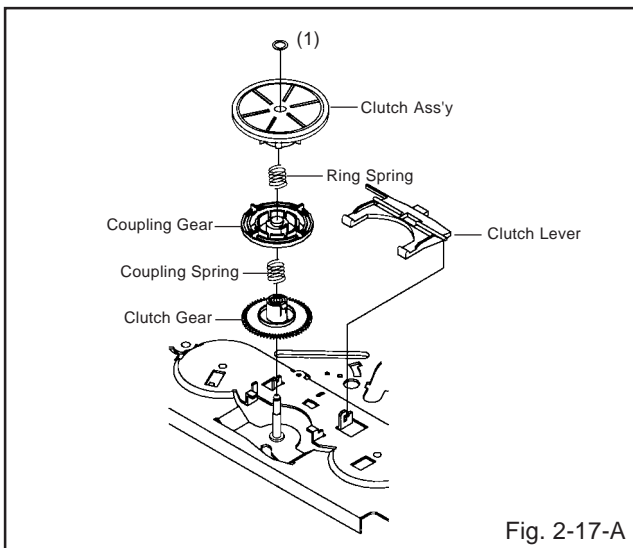
NOTE

1. When you install the Loading Arm S Unit, Loading Arm T Unit and Main Loading Gear, align each marker. (Refer to Fig. 2-16-B)



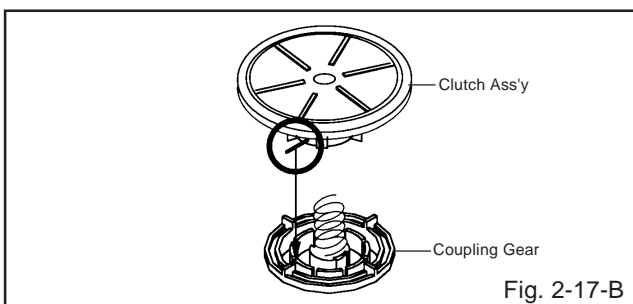
2-17: CLUTCH ASS'Y/RING SPRING/CLUTCH LEVER/CLUTCH GEAR (Refer to Fig. 2-17-A)

1. Remove the Polyslider Washer (1).
2. Remove the Clutch Ass'y and Ring Spring.
3. Remove the Clutch Lever.
4. Remove the Coupling Gear, Coupling Spring and Clutch Gear.



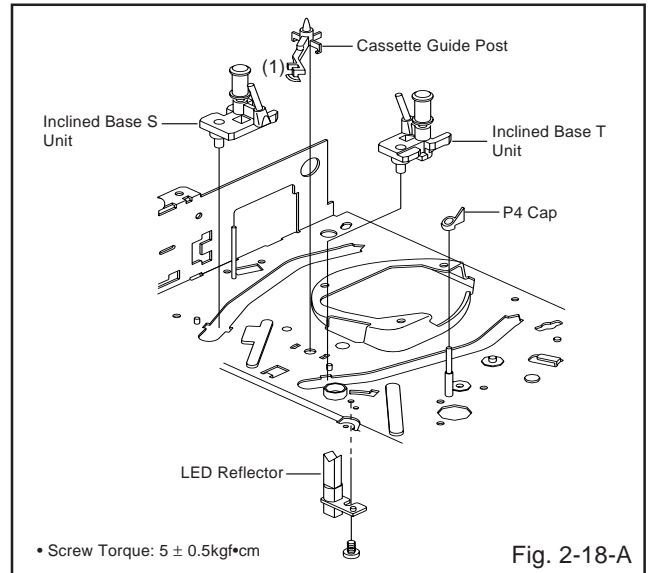
NOTE

1. In case of the Clutch Ass'y installation, install it with inserting the spring of the Clutch Ass'y into the dent of the Coupling Gear. (Refer to Fig. 2-17-B)



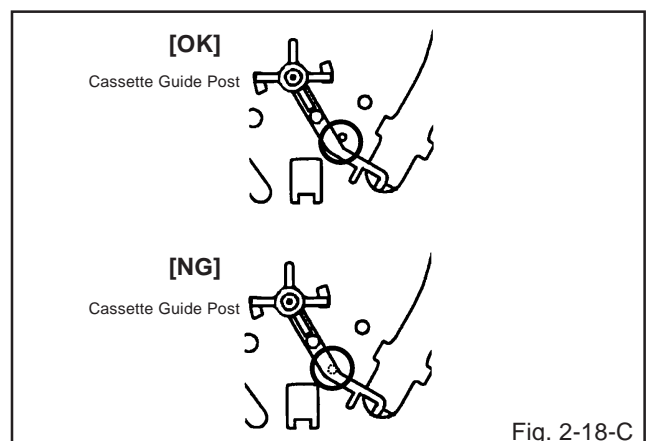
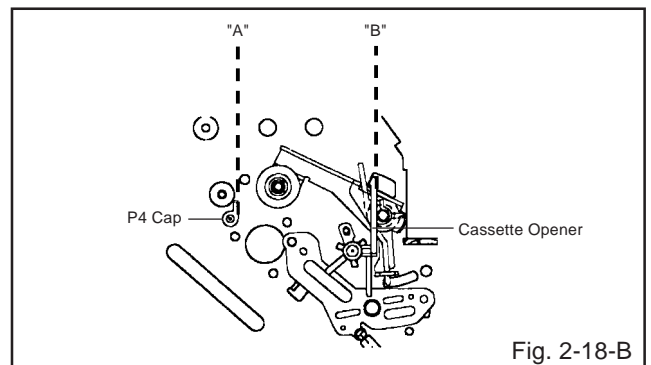
2-18: CASSETTE GUIDE POST/INCLINED BASE S/T UNIT/P4 CAP (Refer to Fig. 2-18-A)

1. Remove the P4 Cap.
2. Unlock the support (1) and remove the Cassette Guide Post.
3. Remove the Inclined Base S/T Unit.
4. Remove the screw (2).
5. Remove the LED Reflector.



NOTE

1. Do not touch the roller of Guide Roller.
2. In case of the P4 Cap installation, install it with parallel for "A" and "B" of Fig. 2-18-B.
3. In case of the Cassette Guide Post installation, install correctly as the circled section of Fig. 2-18-C.



DISASSEMBLY INSTRUCTIONS

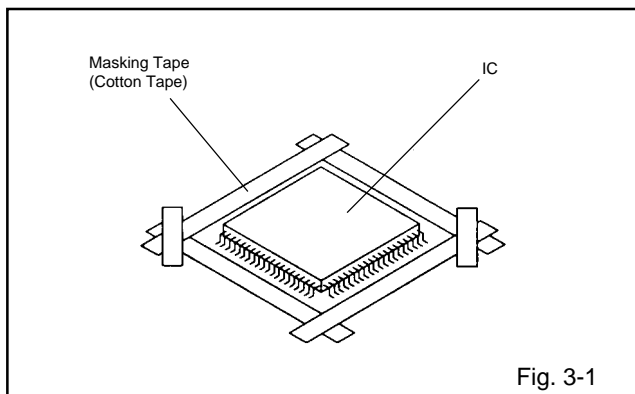
3. REMOVAL AND INSTALLATION OF FLAT PACKAGE IC

REMOVAL

1. Put the Masking Tape (cotton tape) around the Flat Package IC to protect other parts from any damage. (Refer to Fig. 3-1.)

NOTE

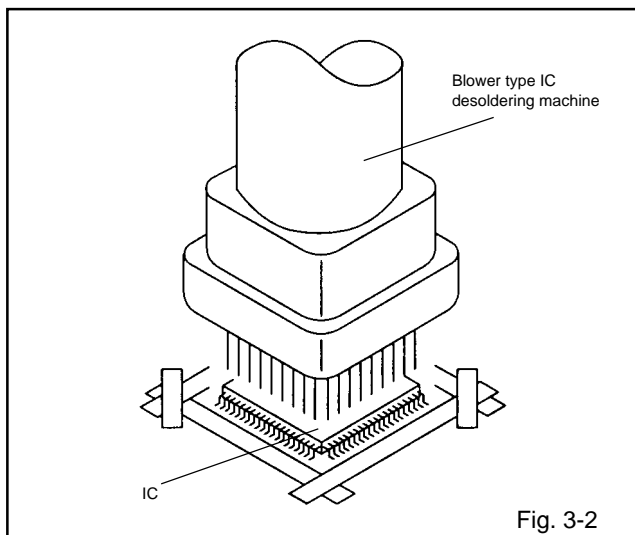
Masking is carried out on all the parts located within 10 mm distance from IC leads.



2. Heat the IC leads using a blower type IC desoldering machine. (Refer to Fig. 3-2.)

NOTE

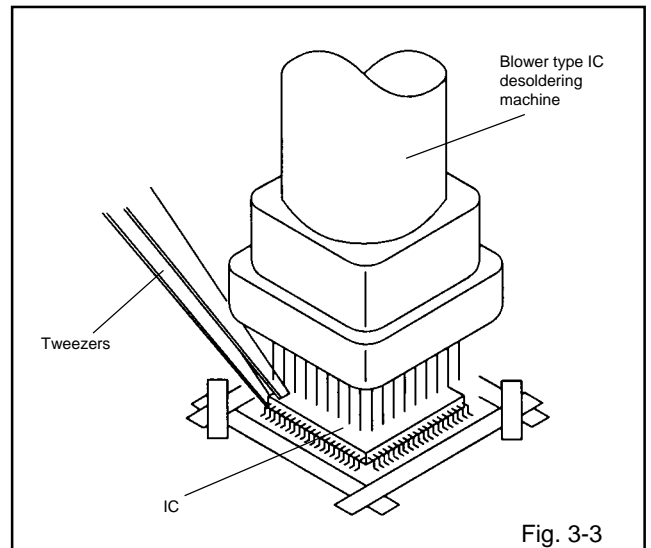
Do not add the rotating and the back and forth directions force on the IC, until IC can move back and forth easily after desoldering the IC leads completely.



3. When IC starts moving back and forth easily after desoldering completely, pickup the corner of the IC using a tweezers and remove the IC by moving with the IC desoldering machine. (Refer to Fig. 3-3.)

NOTE

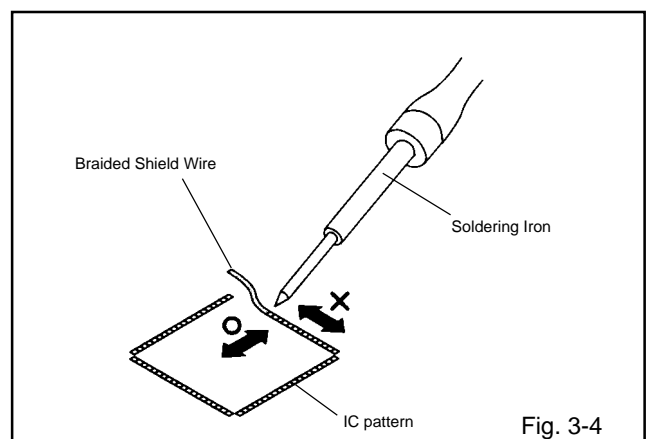
Some ICs on the PCB are affixed with glue, so be careful not to break or damage the foil of each IC leads or solder lands under the IC when removing it.



4. Peel off the Masking Tape.
5. Absorb the solder left on the pattern using the Braided Shield Wire. (Refer to Fig. 3-4.)

NOTE

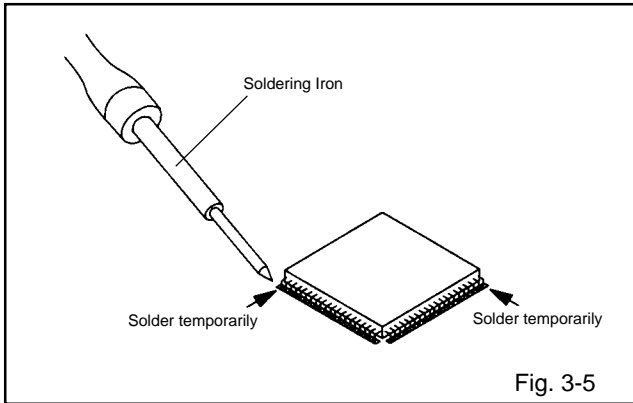
Do not move the Braided Shield Wire in the vertical direction towards the IC pattern.



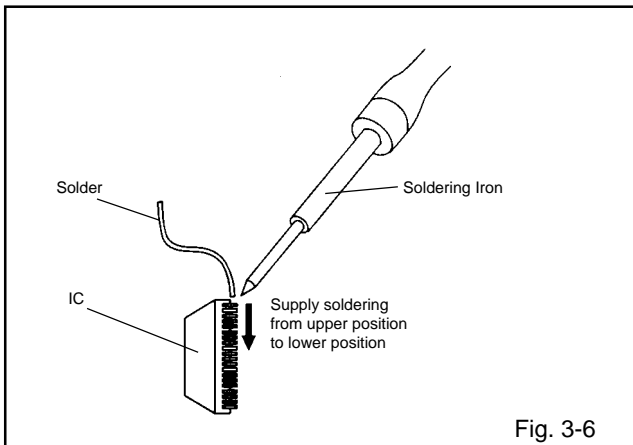
DISASSEMBLY INSTRUCTIONS

INSTALLATION

1. Take care of the polarity of new IC and then install the new IC fitting on the printed circuit pattern. Then solder each lead on the diagonal positions of IC temporarily. (Refer to Fig. 3-5.)



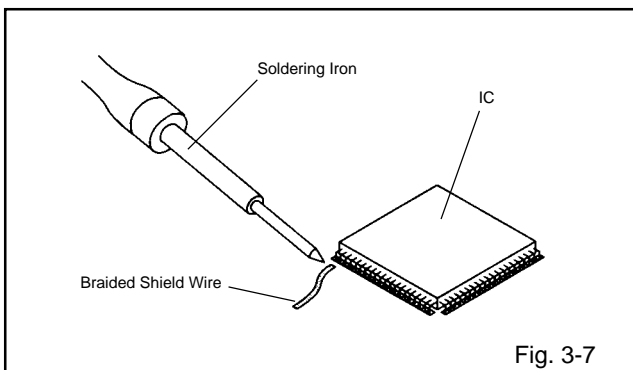
2. Supply the solder from the upper position of IC leads sliding to the lower position of the IC leads. (Refer to Fig. 3-6.)



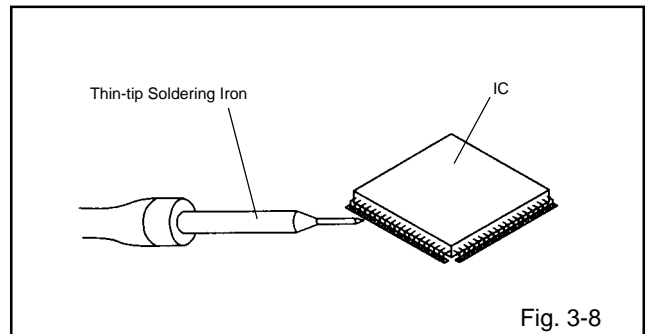
3. Absorb the solder left on the lead using the Braided Shield Wire. (Refer to Fig. 3-7.)

NOTE

Do not absorb the solder to excess.



4. When bridge-soldering between terminals and/or the soldering amount are not enough, resolder using a Thin-tip Soldering Iron. (Refer to Fig. 3-8.)



5. Finally, confirm the soldering status on four sides of the IC using a magnifying glass. Confirm that no abnormality is found on the soldering position and installation position of the parts around the IC. If some abnormality is found, correct by resoldering.

NOTE

When the IC leads are bent during soldering and/or repairing, do not repair the bending of leads. If the bending of leads are repaired, the pattern may be damaged. So, be always sure to replace the IC in this case.

KEY TO ABBREVIATIONS

A	A/C	: Audio/Control	H.SW	: Head Switch	
	ACC	: Automatic Color Control	Hz	: Hertz	
	AE	: Audio Erase	I	IC	: Integrated Circuit
	AFC	: Automatic Frequency Control		IF	: Intermediate Frequency
	AFT	: Automatic Fine Tuning		IND	: Indicator
	AFT DET	: Automatic Fine Tuning Detect		INV	: Inverter
	AGC	: Automatic Gain Control	K	KIL	: Killer
	AMP	: Amplifier	L	L	: Left
	ANT	: Antenna		LED	: Light Emitting Diode
	A.PB	: Audio Playback		LIMIT AMP	: Limiter Amplifier
	APC	: Automatic Phase Control		LM, LDM	: Loading Motor
	ASS'Y	: Assembly		LP	: Long Play
	AT	: All Time		L.P.F	: Low Pass Filter
	AUTO	: Automatic		LUMI.	: Luminance
	A/V	: Audio/Video	M	M	: Motor
B	BGP	: Burst Gate Pulse		MAX	: Maximum
	BOT	: Beginning of Tape		MINI	: Minimum
	BPF	: Bandpass Filter		MIX	: Mixer, mixing
	BRAKE SOL	: Brake Solenoid		MM	: Monostable Multivibrator
	BUFF	: Buffer		MOD	: Modulator, Modulation
	B/W	: Black and White		MPX	: Multiplexer, Multiplex
C	C	: Capacitance, Collector		MS SW	: Mecha State Switch
	CASE	: Cassette	N	NC	: Non Connection
	CAP	: Capstan		NR	: Noise Reduction
	CARR	: Carrier	O	OSC	: Oscillator
	CH	: Channel		OPE	: Operation
	CLK	: Clock	P	PB	: Playback
	CLOCK (SY-SE)	: Clock (Syscon to Servo)		PB CTL	: Playback Control
	COMB	: Combination, Comb Filter		PB-C	: Playback-Chrominance
	CONV	: Converter		PB-Y	: Playback-Luminance
	CPM	: Capstan Motor		PCB	: Printed Circuit Board
	CTL	: Control		P. CON	: Power Control
	CYL	: Cylinder		PD	: Phase Detector
	CYL-M	: Cylinder-Motor		PG	: Pulse Generator
	CYL SENS	: Cylinder-Sensor		P-P	: Peak-to Peak
D	DATA (SY-CE)	: Data (Syscon to Servo)	R	R	: Right
	dB	: Decibel		REC	: Recording
	DC	: Direct Current		REC-C	: Recording-Chrominance
	DD Unit	: Direct Drive Motor Unit		REC-Y	: Recording-Luminance
	DEMODO	: Demodulator		REEL BRK	: Reel Brake
	DET	: Detector		REEL S	: Reel Sensor
	DEV	: Deviation		REF	: Reference
E	E	: Emitter		REG	: Regulated, Regulator
	EF	: Emitter Follower		REW	: Rewind
	EMPH	: Emphasis		REV, RVS	: Reverse
	ENC	: Encoder		RF	: Radio Frequency
	ENV	: Envelope		RMC	: Remote Control
	EOT	: End of Tape		RY	: Relay
	EQ	: Equalizer	S	S. CLK	: Serial Clock
	EXT	: External		S. COM	: Sensor Common
F	F	: Fuse		S. DATA	: Serial Data
	FBC	: Feed Back Clamp		SEG	: Segment
	FE	: Full Erase		SEL	: Select, Selector
	FF	: Fast Forward, Flipflop		SENS	: Sensor
	FG	: Frequency Generator		SER	: Search Mode
	FL SW	: Front Loading Switch		SI	: Serial Input
	FM	: Frequency Modulation		SIF	: Sound Intermediate Frequency
	FSC	: Frequency Sub Carrier		SO	: Serial Output
	FWD	: Forward		SOL	: Solenoid
G	GEN	: Generator		SP	: Standard Play
	GND	: Ground		STB	: Serial Strobe
H	H.P.F	: High Pass Filter		SW	: Switch

KEY TO ABBREVIATIONS

S	SYNC	:	Synchronization
	SYNC SEP	:	Sync Separator, Separation
T	TR	:	Transistor
	TRAC	:	Tracking
	TRICK PB	:	Trick Playback
	TP	:	Test Point
U	UNREG	:	Unregulated
V	V	:	Volt
	VCO	:	Voltage Controlled Oscillator
	VIF	:	Video Intermediate Frequency
	VP	:	Vertical Pulse, Voltage Display
	V.PB	:	Video Playback
	VR	:	Variable Resistor
	V.REC	:	Video Recording
	VSF	:	Visual Search Fast Forward
	VSR	:	Visual Search Rewind
	VSS	:	Voltage Super Source
	V-SYNC	:	Vertical-Synchronization
	VT	:	Voltage Tuning
X	X'TAL	:	Crystal
Y	Y/C	:	Luminance/Chrominance

SERVICE MODE LIST

This unit provided with the following SERVICE MODES so you can repair, examine and adjust easily.

Method	Operations
Press the ATR button on the remote control for more than 2 seconds during PLAY.	Adjusting of the Tracking to the center position. Refer to the "MECHANICAL ADJUSTMENT" (GUIDE ROLLER) and "ELECTRICAL ADJUSTMENT" (PG SHIFTER).
Make the short circuit between the test point of SERVICE and the GND.	The BOT, EOT and the Reel Sensor do not work and the deck can be operated without a cassette tape. Refer to the "PREPARATION FOR SERVICING"

PREVENTIVE CHECKS AND SERVICE INTERVALS

The following standard table depends on environmental conditions and usage.

Parts replacing time does not mean the life span for individual parts.

Also, long term storage or misuse may cause transformation and aging of rubber parts.

The following list means standard hours, so the checking hours depends on the conditions.

Time Parts Name	500 hours	1,000 hours	1,500 hours	2,000 hours	2,500 hours	Notes
Audio Control Head	■	■	■	●	●	Clean those parts in contact with the tape.
Full Erase Head (Recorder only)	■	■	■	●	●	
Capstan Belt		●	●	●	●	Clean the rubber, and parts which the rubber touches.
Pinch Roller	■	●	●	●	●	
Capstan DD Unit		●	●	●	●	
Loading Motor					●	
Tension Band		●	●	●	●	
TBrake Band		●	●	●	●	
Clutch Ass'y		●	●	●	●	
Idler Arm Ass'y		●	●	●	●	
Capstan Shaft	■	■	■	■	■	
Tape Running Guide Post	■	■	■	■	■	Replace when rolling becomes abnormal.
Cylinder Unit	■	●	●	●	●	Clean the Head

■ : Clean

● : Check it and if necessary, replace it.

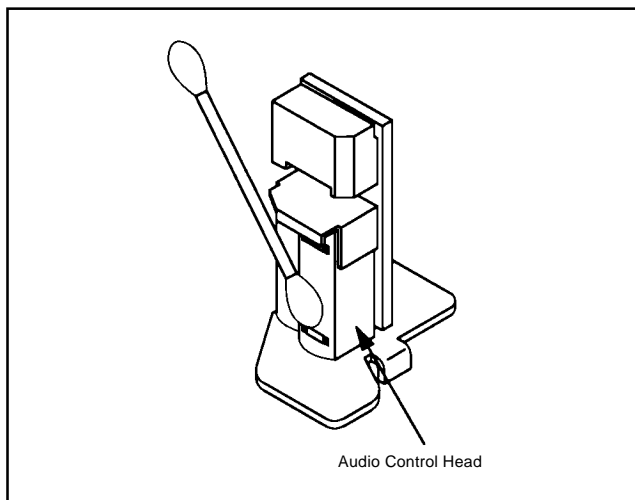
CLEANING

NOTE

After cleaning the heads with isopropyl alcohol, do not run a tape until the heads dry completely. If the heads are not completely dry and alcohol gets on the tape, damage may occur.

1. AUDIO CONTROL HEAD

Clean the Audio Control Head with the cotton stick soaked by alcohol. Clean the full erase head in the same manner. **(Refer to the figure below.)**



2. TAPE RUNNING SYSTEM

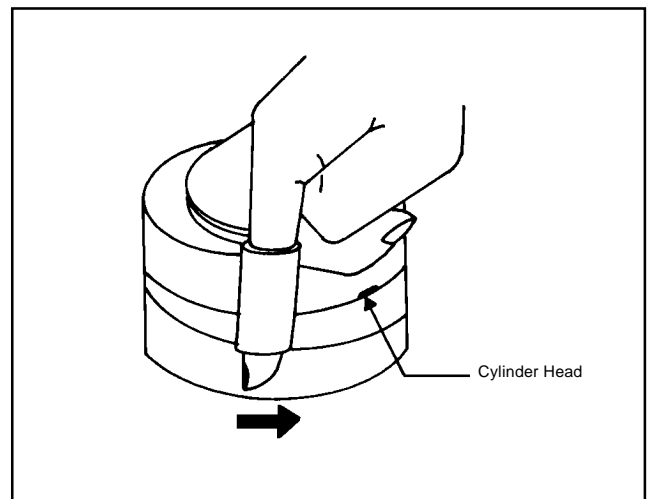
When cleaning the tape transport system, use the gauze moistened with isopropyl alcohol.

3. CYLINDER


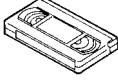
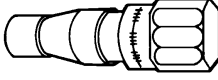
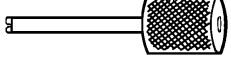
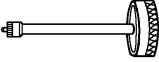
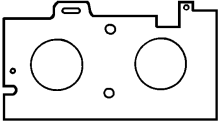
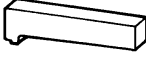
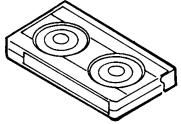
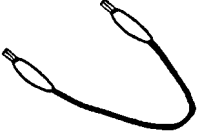
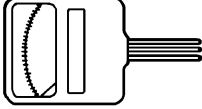
Wrap a piece of chamois around your finger. Dip it in isopropyl alcohol. Hold it to the cylinder head softly. Turn the cylinder head counterclockwise to clean it (in the direction of the arrow). **(Refer to the figure below.)**

NOTE

Do not exert force against the cylinder head. Do not move the chamois upward or downward on the head. Use the chamois one by one.



SERVICING FIXTURES AND TOOLS

<p>(For 2 head model) VHS Alignment Tape JG001 (VN₂ S-LI6³) JG001A (VN₁ S-CO¹³) JG001Q (VN₁ S-LI6³H) JG001T (VN₁ S-X6³)</p> 	<p>(For 4 head model) VHS Alignment Tape JG001B (VN₂ S-LI6³) JG001I (VN₂ S-CO¹³) JG001P (VN₂ S-LI6³H) JG001S (VN₂ S-X6³)</p> 	<p>JG002B Adapter JG002E Dial Torque Gauge (10~90gf•cm) JG002F (60~600gf•cm)</p> 	<p>JG005 Post Adjustment Screwdriver Part No. SV-TG0-030-000 (small)</p> 
<p>JG153 X Value Adjustment Screwdriver</p> 	<p>JG022 Master Plane</p> 	<p>JG024A Reel Disk Height Adjustment Jig</p> 	<p>JG100A Torque Tape (VHT-063)</p> 
<p>JG154 Cable</p> 	<p>Tentelometer</p> 		

Ref. No.	Part No.	Parts Name	Remarks
JG001	APJG001000	VHS Alignment Tape (For 2 head model)	Monoscope, 6KHz
JG001A	APJG001A00	VHS Alignment Tape (For 2 head model)	Color Bar, 1KHz
JG001Q	APJG001Q00	VHS Alignment Tape (For 2 head model)	Hi-Fi Audio
JG001T	APJG001T00	VHS Alignment Tape (For 2 head model)	X Value Adjustment
JG001B	APJG001B00	VHS Alignment Tape (For 4 head model)	Monoscope, 6KHz
JG001I	APJG001I00	VHS Alignment Tape (For 4 head model)	Color Bar, 1KHz
JG001P	APJG001P00	VHS Alignment Tape (For 4 head model)	Hi-Fi Audio
JG001S	APJG001S00	VHS Alignment Tape (For 4 head model)	X Value Adjustment
JG002B	APJG002B00	Adapter	VSR Torque, Brake Torque (S Reel/T Reel Ass'y)
JG002E	APJG002E00	Dial Torque Gauge (10~90gf•cm)	Brake Torque (T Reel Ass'y)
JG002F	APJG002F00	Dial Torque Gauge (60~600gf•cm)	VSR Torque, Brake Torque (S Reel)
JG005	APJG005000	Post Adjustment Screwdriver	Guide Roller Adjustment
JG153	APJG153000	X Value Adjustment Screwdriver	X Value Adjustment
JG022	APJG022000	Master Plane	Reel Disk Height Adjustment
JG024A	APJG024A00	Reel Disk Height Adjustment Jig	Reel Disk Height Adjustment
JG100A	APJG100A00	Torque Tape (VHT-063)	Playback Torque, Back Tension Torque During Playback
JG154	APJG154000	Cable	Used to connect the test point of SERVICE and GROUND

PREPARATION FOR SERVICING

How to use the Servicing Fixture

- Short circuit between **TP1001** and **Ground** with the cable JG154.
(The BOT, EOT, and the Reel Sensor do not work and the deck can be operated without a cassette tape.)
- In case of using a cassette tape, press the STOP/EJECT button to insert or eject a Cassette Tape.
Turn on the power and re-check the cable before checking the trouble points.

MECHANICAL ADJUSTMENTS

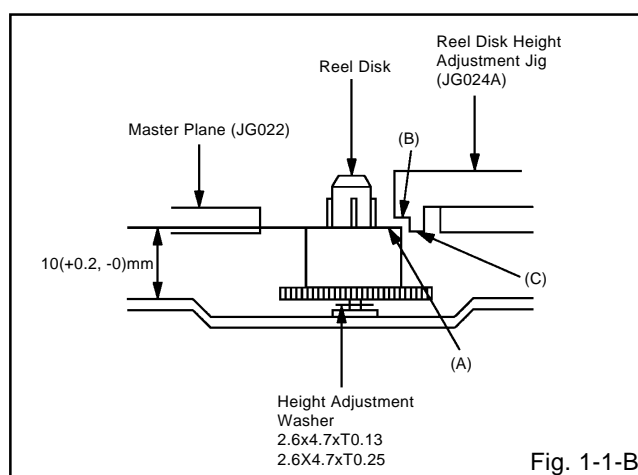
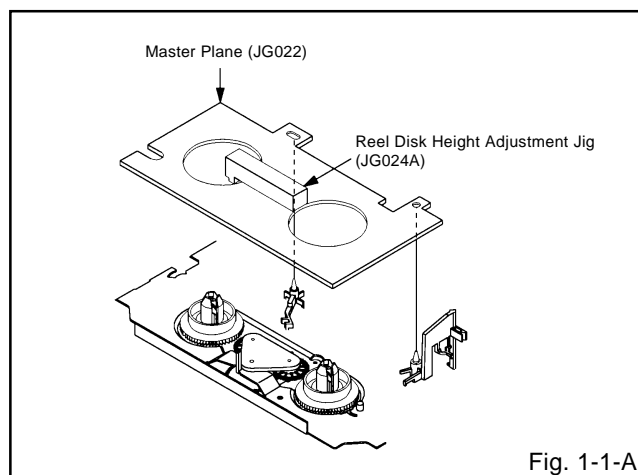
1. CONFIRMATION AND ADJUSTMENT

Read the following NOTES before starting work.

- Place an object which weighs between 450g~500g on the Cassette Tape to keep it steady when you want to make the tape run without the Cassette Holder. (Do not place an object which weighs over 500g.)

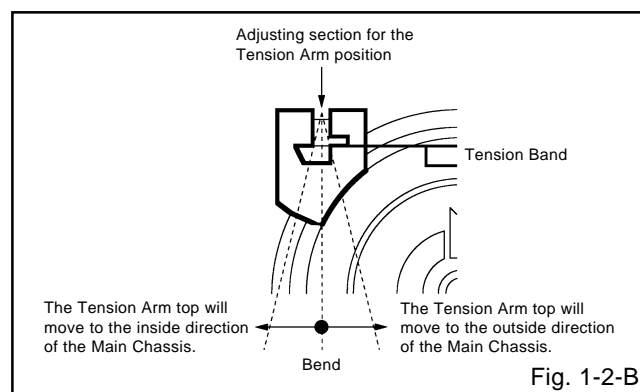
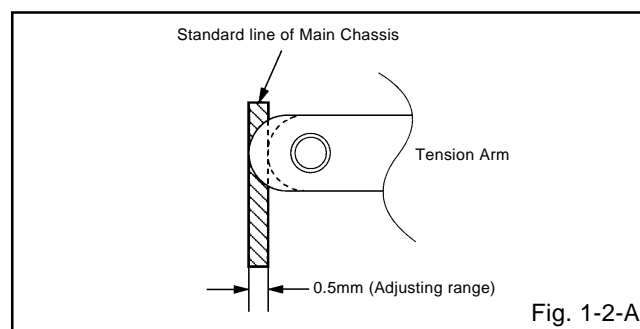
1-1: CONFIRMATION AND ADJUSTMENT OF REEL DISK HEIGHT

- Turn on the power and set to the STOP mode.
- Set the master plane (JG022) and reel disk height adjustment jig (JG024A) on the mechanism framework, taking care not to scratch the drum, as shown in Fig. 1-1-A.
- While turning the reel and confirm the following points. Check if the surface "A" of reel disk is lower than the surface "B" of reel disk height adjustment jig (JG024A) and is higher than the surface "C". If it is not passed, place the height adjustment washers and adjust to 10(+2, -0)mm.
- Adjust the other reel in the same way.



1-2: CONFIRMATION AND ADJUSTMENT OF TENSION POST POSITION

- Set to the PLAY mode.
- Adjust the adjusting section for the Tension Arm position so that the Tension Arm top is within the standard line of Main Chassis.
- While turning the S Reel clockwise, confirm that the edge of the Tension Arm is located in the position described above.

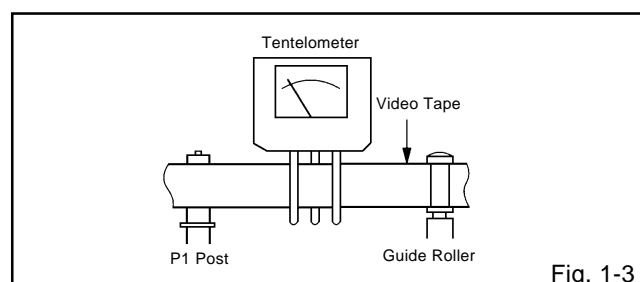


1-3: CONFIRMATION OF PLAYBACK TORQUE AND BACK TENSION TORQUE DURING PLAYBACK

- Load a video tape (T-120) recorded in standard speed mode. Set the unit to the PLAY mode.
- Install the tentelometer as shown in Fig. 1-3. Confirm that the meter indicates $20 \pm 2\text{gf}$ in the beginning of playback.

• USING A CASSETTE TYPE TORQUE TAPE (JG100A)

- After confirmation and adjustment of Tension Post position (Refer to item 1-2), load the cassette type torque tape (JG100A) and set to the PLAY mode.
- Confirm that the right meter of the torque tape indicates 50~90gf•cm during playback in SP mode.
- Confirm that the left meter of the torque tape indicates 25~40gf•cm during playback in SP mode.



MECHANICAL ADJUSTMENTS

1-4: CONFIRMATION OF VSR TORQUE

1. Install the Torque Gauge (JG002F) and Adapter (JG002B) on the S Reel. Set to the Picture Search (Rewind) mode. (Refer to Fig.1-4-B)
2. Then, confirm that it indicates 120~180gf•cm.

NOTE

Install the Torque Gauge on the reel disk firmly. Press the REW button to turn the reel disk.

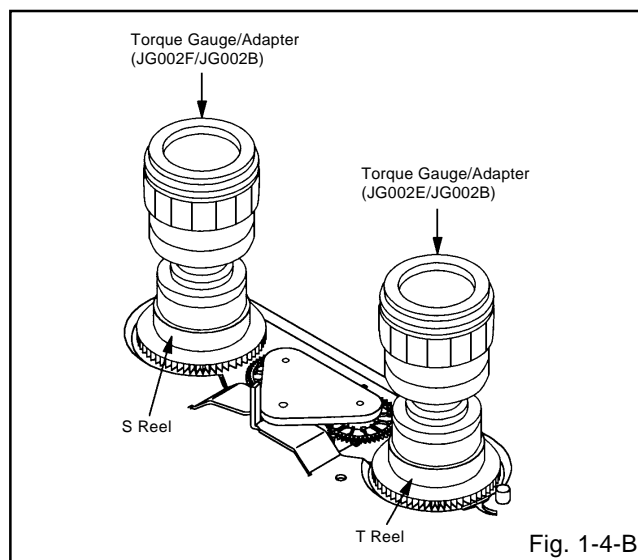
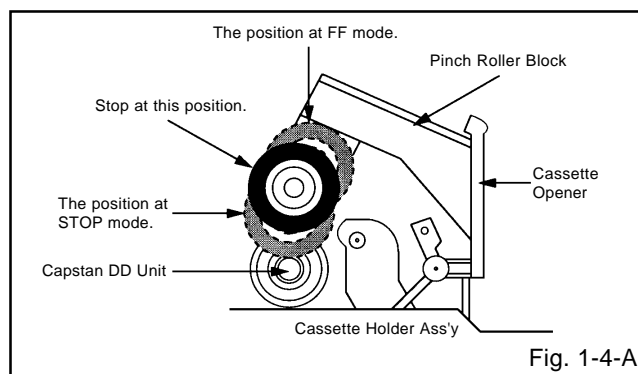
1-5: CONFIRMATION OF REEL BRAKE TORQUE

(S Reel Brake) (Refer to Fig. 1-4-B)

1. Once set to the Fast Forward mode then set to the Stop mode. While, unplug the AC cord when the Pinch Roller Block is on the position of Fig. 1-4-A.
2. Move the Idler Ass'y from the S Reel.
3. Install the Torque Gauge (JG002F) and Adapter (JG002B) on the S Reel. Turn the Torque Gauge (JG002F) clockwise.
4. Then, confirm that it indicates 60~100gf•cm.

(T Reel Brake) (Refer to Fig. 1-4-B)

1. Once set to the Fast Forward mode then set to the Stop mode. While, unplug the AC cord when the Pinch Roller Block is on the position of Fig. 1-4-A.
2. Move the Idler Ass'y from the T Reel.
3. Install the Torque Gauge (JG002E) and Adapter (JG002B) on the T reel. Turn the Torque Gauge (JG002E) counterclockwise.
4. Then, confirm that it indicates 30~50gf•cm.



NOTE

If the torque is out of the range, replace the following parts.

Check item	Replacement Part
1-4	Idler Ass'y/Clutch Ass'y
1-5	S Reel side: S Reel/Tension Band/Tension Connect/Tension Arm Ass'y T Reel side: T Reel/T Brake Band/T Brake Spring/T Brake Arm

2. CONFIRMATION AND ADJUSTMENT OF TAPE RUNNING MECHANISM

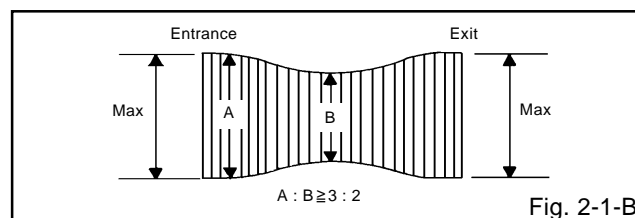
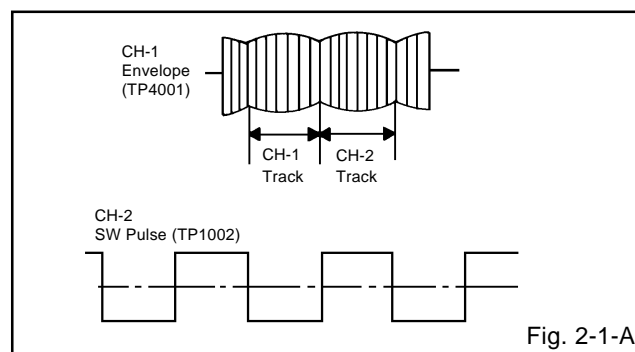
Tape Running Mechanism is adjusted precisely at the factory. Adjustment is not necessary as usual. When you replace the parts of the tape running mechanism because of long term usage or failure, the confirmation and adjustment are necessary.

2-1: GUIDE ROLLER

1. Playback the VHS Alignment Tape (JG001 or JG001B). (Refer to SERVICING FIXTURE AND TOOLS)
2. Connect CH-1 of the oscilloscope to TP4001 (Envelope) and CH-2 to TP1002 (SW Pulse).
3. Press and hold the Tracking-Auto button on the remote control more than 2 seconds to set tracking to center.
4. Trigger with SW Pulse and observe the envelope. (Refer to Fig. 2-1-A)
5. When observing the envelope, adjust the Adjusting Driver (JG005) slightly until the envelope will be flat. Even if you press the Tracking Button, adjust so that flatness is not moved so much.
6. Adjust so that the A : B ratio is better than 3 : 2 as shown in Fig. 2-1-B, even if you press the Tracking Button to move the envelope (The envelope waveform will begin to decrease when you press the Tracking Button).
7. Adjust the PG shifter during playback. (Refer to the ELECTRICAL ADJUSTMENTS)

NOTE

After adjustment, confirm and adjust A/C head. (Refer to item 2-2)

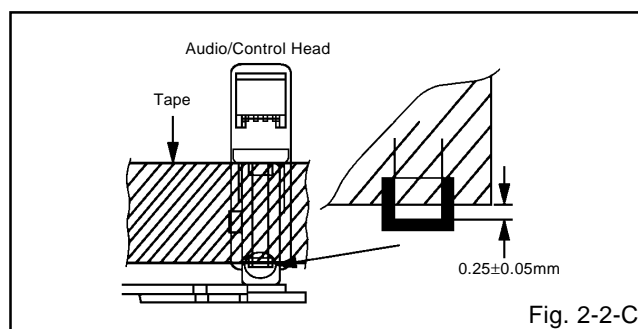
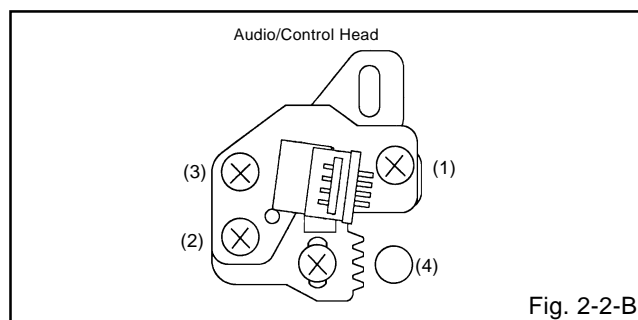
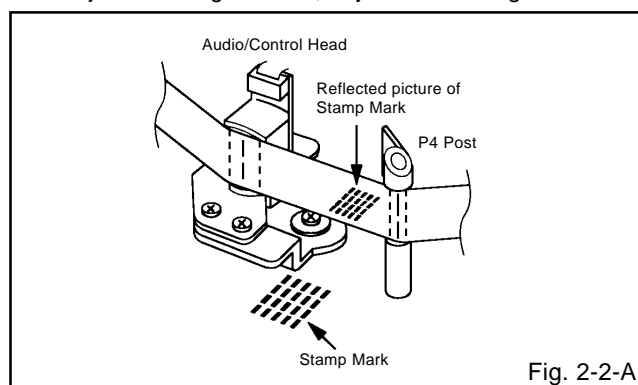


MECHANICAL ADJUSTMENTS

2-2: CONFIRMATION AND ADJUSTMENT OF AUDIO/ CONTROL HEAD

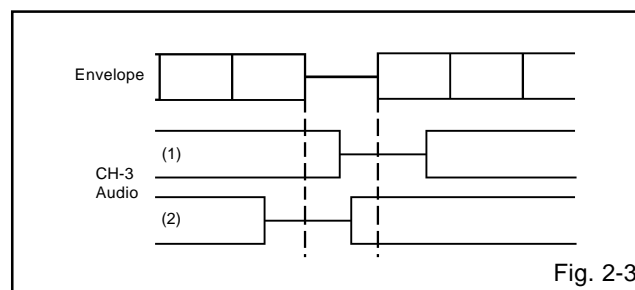
When the Tape Running Mechanism does not work well, adjust the following items.

1. Playback the VHS Alignment Tape (**JG001** or **JG001B**).
(Refer to **SERVICING FIXTURE AND TOOLS**)
2. Confirm that the reflected picture of stamp mark is appeared on the tape prior to P4 Post as shown in **Fig. 2-2-A**.
 - a) When the reflected picture is distorted, turn the screw (1) clockwise until the distortion is disappeared.
 - b) When the reflected picture is not distorted, turn the screw (1) counterclockwise until little distortion is appeared, then adjust the a).
3. Turn the screw (2) to set the audio level to maximum.
4. Confirm that the bottom of the Audio/ Control Head and the bottom of the tape is shown in **Fig. 2-2-C**.
 - c) When the height is not correct, turn the screw (3) to adjust the height. Then, adjust the 1~3 again.



2-3: TAPE RUNNING ADJUSTMENT (X VALUE ADJUSTMENT)

1. Confirm and adjust the height of the Reel Disk.
(Refer to **item 1-1**)
2. Confirm and adjust the position of the Tension Post.
(Refer to **item 1-2**)
3. Adjust the Guide Roller. (Refer to **item 2-1**)
4. Confirm and adjust the Audio/Control Head.
(Refer to **item 2-2**)
5. Connect CH-1 of the oscilloscope to **TP1002**, CH-2 to **TP4001** and CH-3 to **HOT side of Audio Out Jack**.
6. Playback the VHS Alignment Tape (**JG001S** or **JG001T**).
(Refer to **SERVICING FIXTURE AND TOOLS**)
7. Press and hold the Tracking-Auto button on the remote control more than 2 seconds to set tracking to center.
8. Set the X Value adjustment driver (**JG153**) to the (4) of **Fig. 2-2-B**. Adjust X value so that the envelope waveform output becomes maximum. Check if the relation between Audio and Envelope waveform becomes (1) or (2) of **Fig. 2-3**.

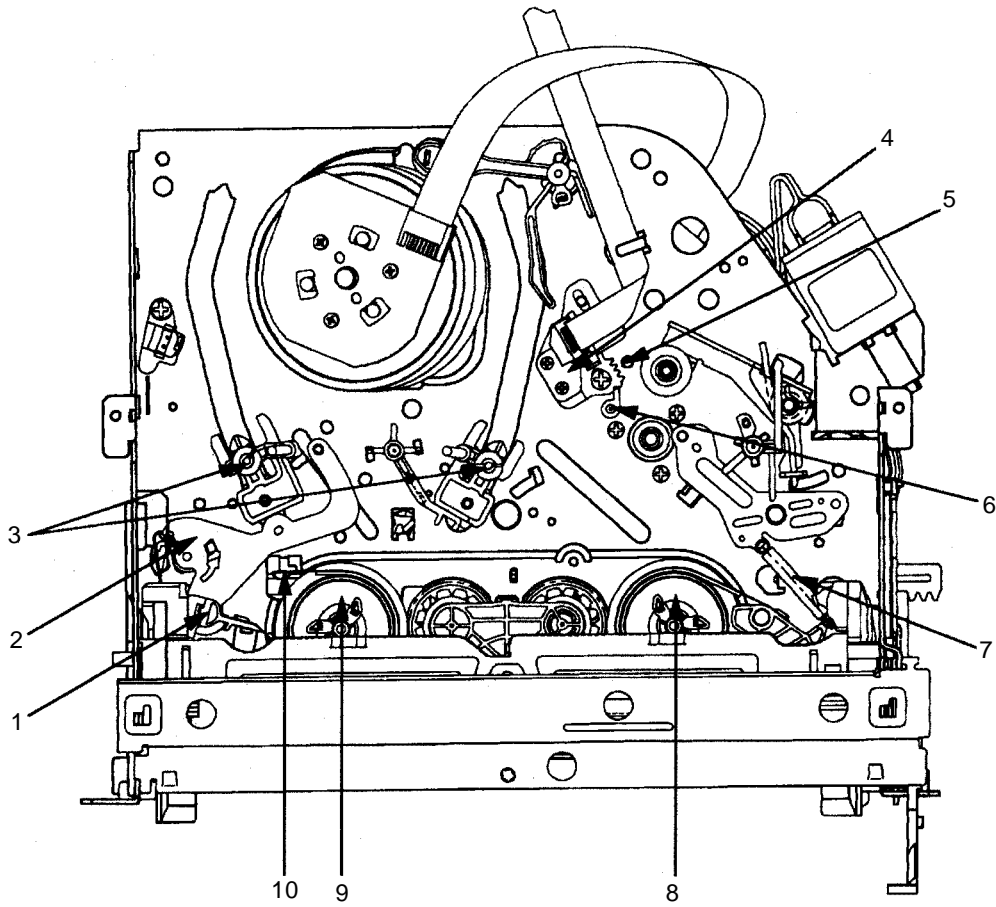


2-4: CONFIRM HI-FI AUDIO (Hi-Fi model only)

1. Connect CH-1 of the oscilloscope to **TP1002** and CH-2 to the **Hi-Fi Audio Out Jack**.
2. Playback the VHS Alignment Tape (**JG001P** or **JG001Q**).
(Refer to **SERVICING FIXTURE AND TOOLS**)
3. Press and hold the Tracking-Auto button on the remote control more than 2 seconds to set tracking to center.
4. Press the Tracking Up button and count number of steps which the audio output is changed from Hi-Fi (10KHz) to MONO (6KHz).
5. Press and hold the Tracking-Auto button on the remote control more than 2 seconds to set tracking to center.
6. Press the Tracking Down button and count number of steps which the audio output is changed from Hi-Fi (10KHz) to MONO (6KHz).
7. If the difference are more than 3 steps, set the X Value adjustment driver (**JG153**) to (4) of **Fig. 2-2-B**. Change the X Value and adjust it so that the value becomes within 2 steps.

MECHANICAL ADJUSTMENTS

3. MECHANISM ADJUSTMENT PARTS LOCATION GUIDE



- | | |
|-----------------------------------|--|
| 1. Tension Connect | 6. P4 Post |
| 2. Tension Arm | 7. T Brake Spring |
| 3. Guide Roller | 8. T Reel |
| 4. Audio/Control Head | 9. S Reel |
| 5. X value adjustment driver hole | 10. Adjusting section for the Tension Arm position |

ELECTRICAL ADJUSTMENTS

Read and perform this adjustment when repairing the circuits or replacing electrical parts or PCB assemblies.

1. BASIC ADJUSTMENT

CAUTION

When replacing IC's or transistor, use only specified silicon grease (**YG260M**).
(To prevent the damage to IC's and transistors.)

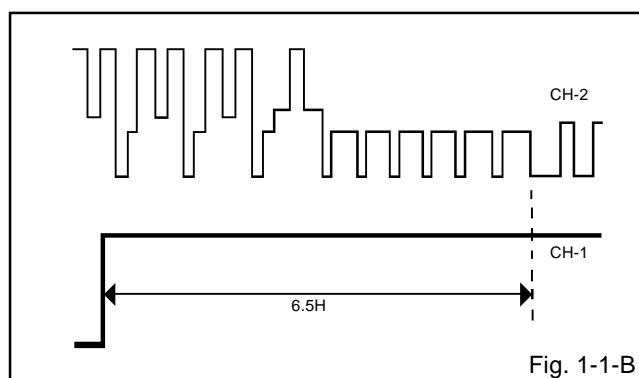
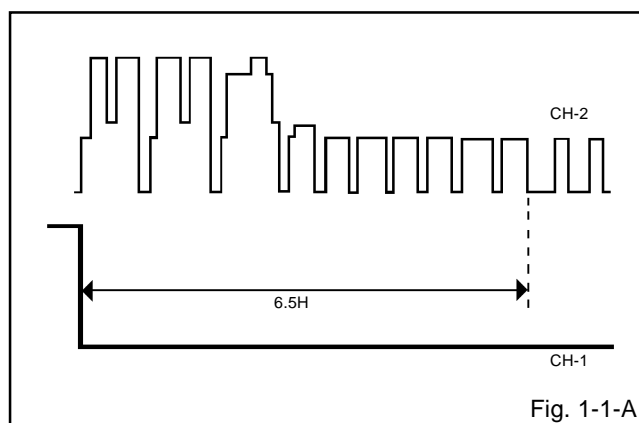
1-1: PG SHIFTER

CONDITIONS

MODE-PLAYBACK
Input Signal-Alignment Tape (**JG001P**)

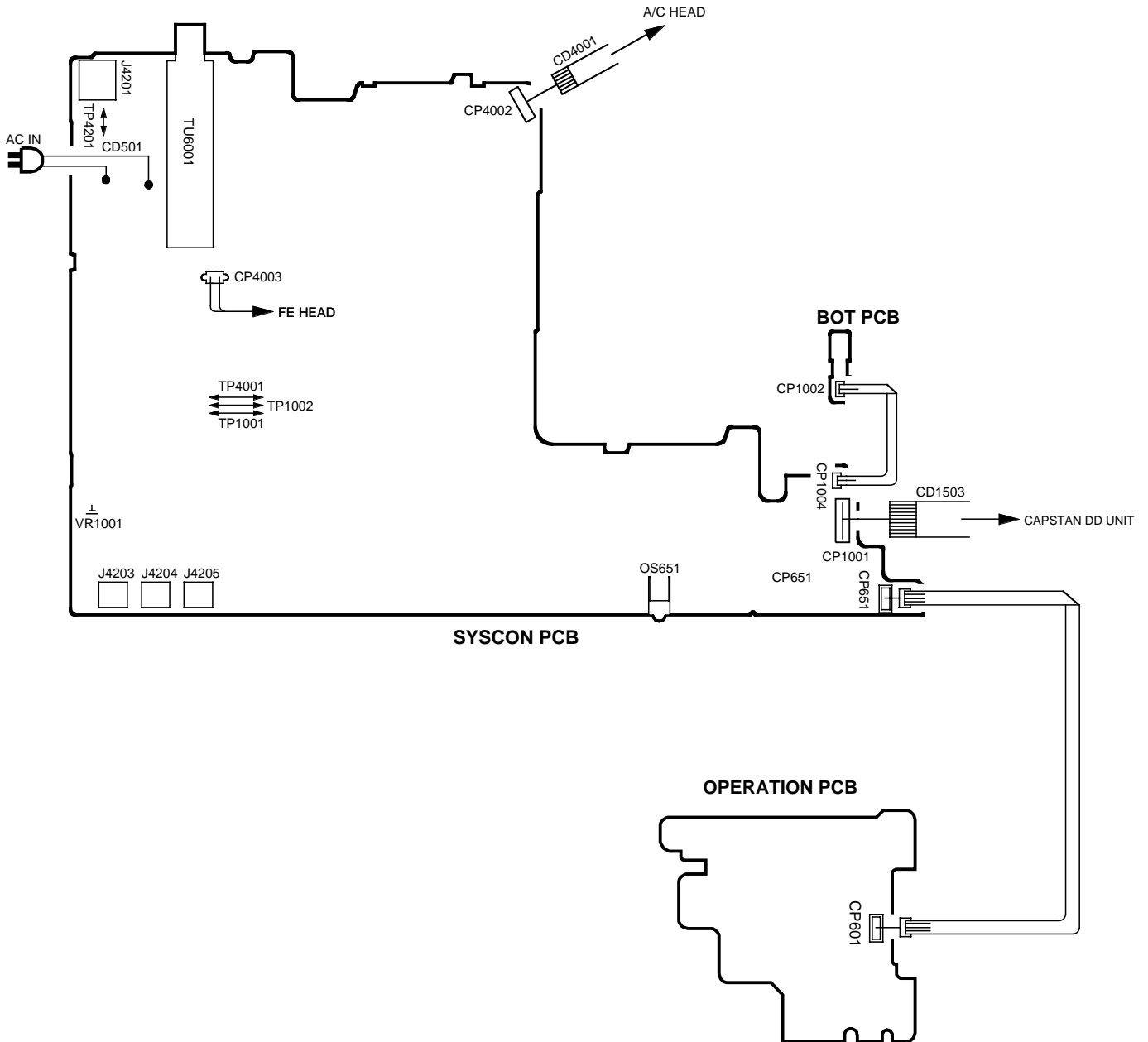
INSTRUCTIONS

1. Connect CH-1 on the oscilloscope to **TP1002** and CH-2 to **TP4201**.
2. Playback the alignment tape. (**JG001P**)
3. Press and hold the Tracking-Auto button on the remote control more than 2 seconds to set tracking to center.
4. Adjust the **VR1001** until the waveform of the oscilloscope measures $6.5 \pm 0.5(H)$ at both leading and trailing edges. (Refer to Fig. 1-1-A, B)

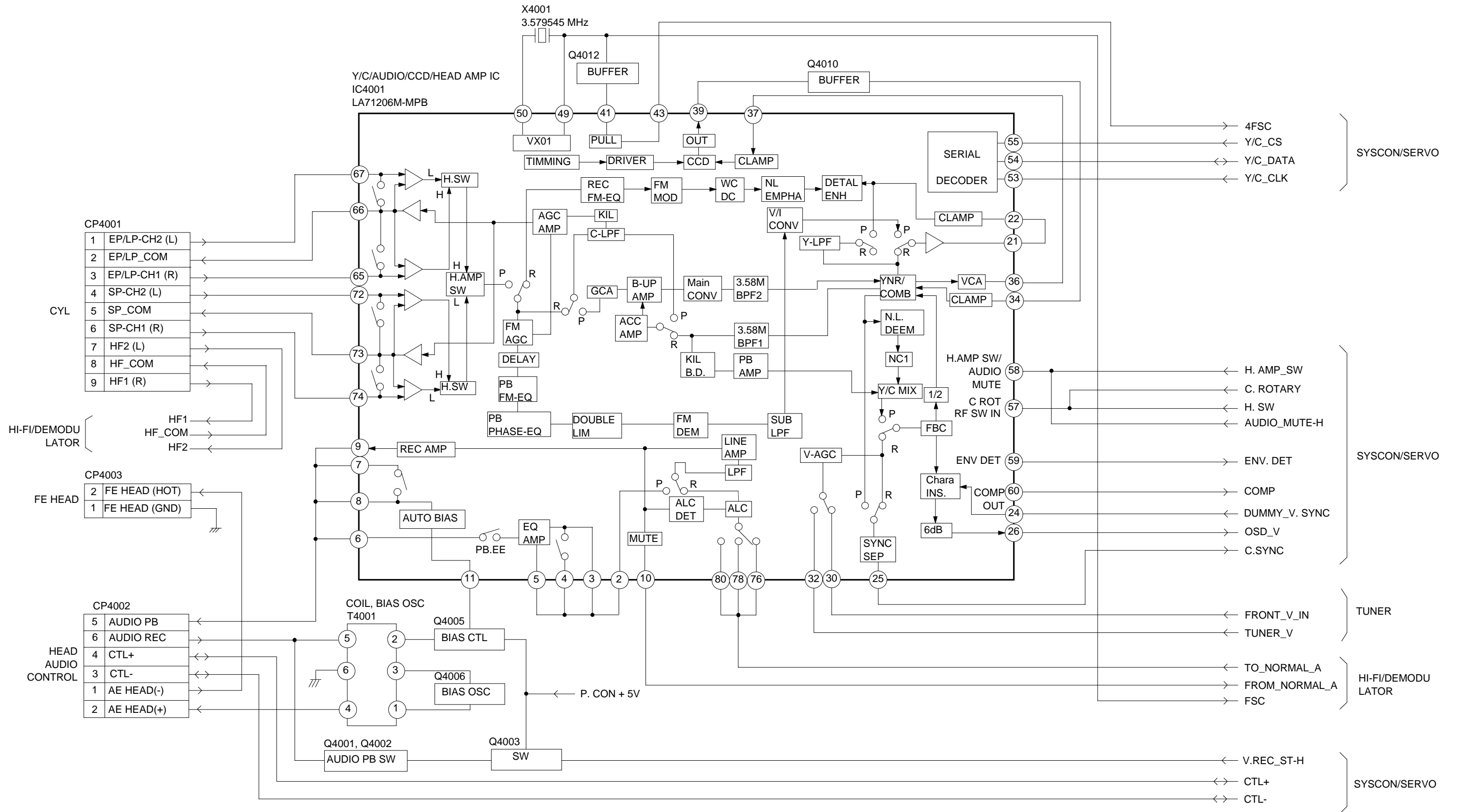


ELECTRICAL ADJUSTMENTS

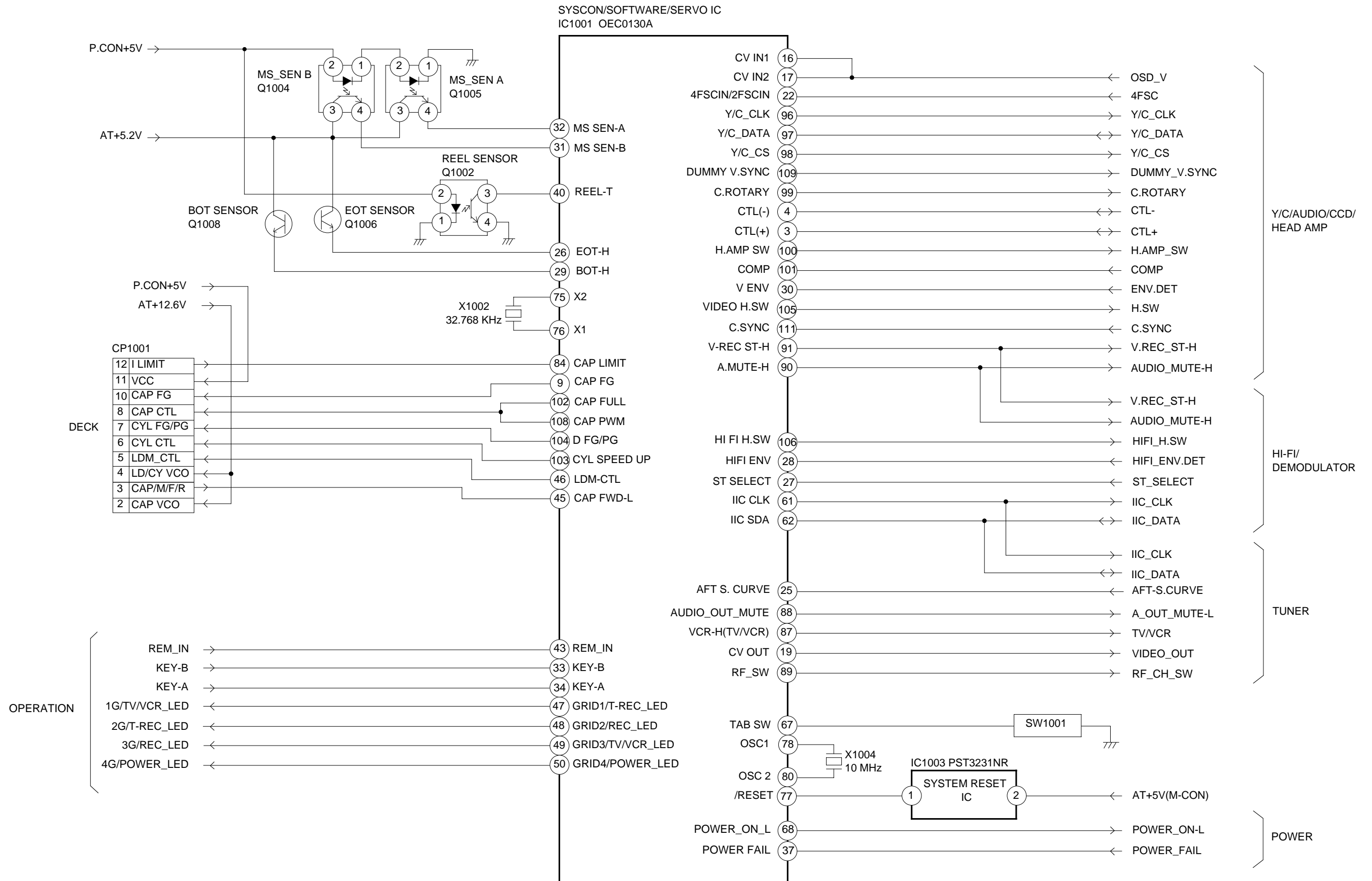
2. ELECTRICAL ADJUSTMENT PARTS LOCATION GUIDE (WIRING CONNECTION)



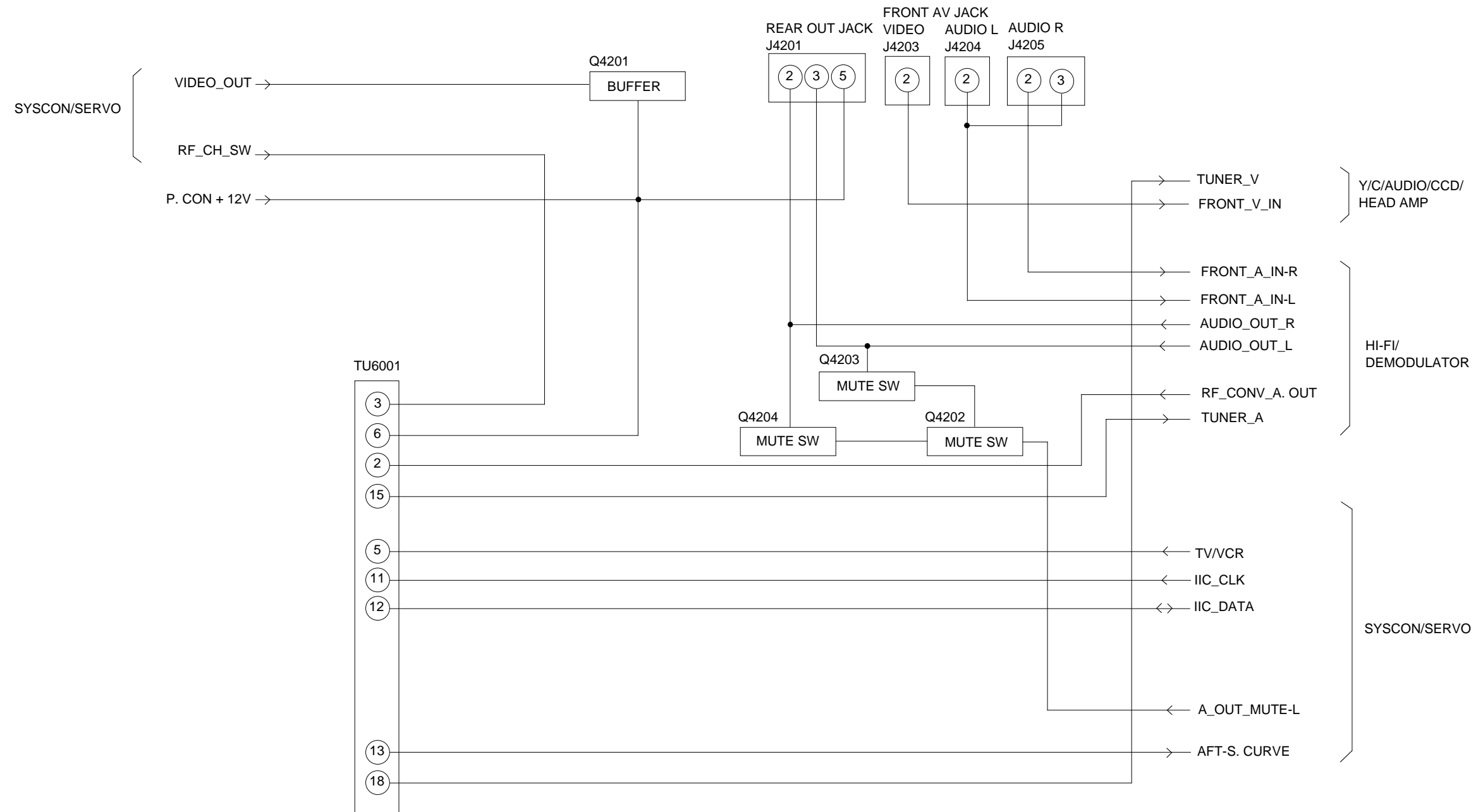
Y/C/AUDIO/CCD/HEAD AMP BLOCK DIAGRAM



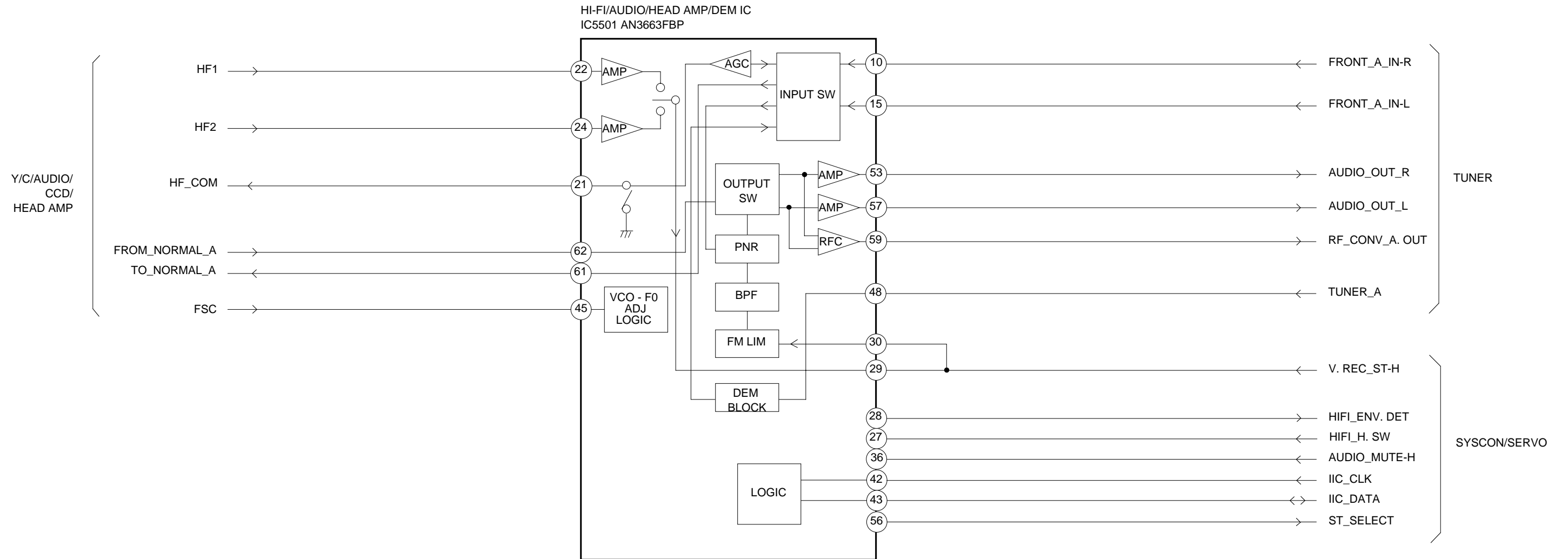
SYSTEM CONTROL/SERVO BLOCK DIAGRAM



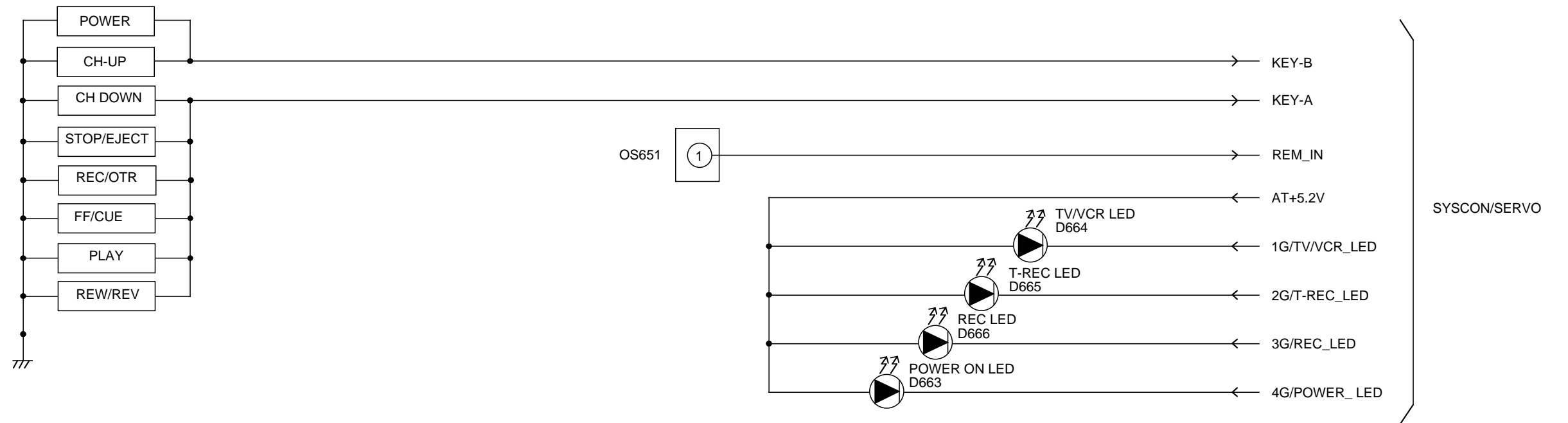
TUNER BLOCK DIAGRAM



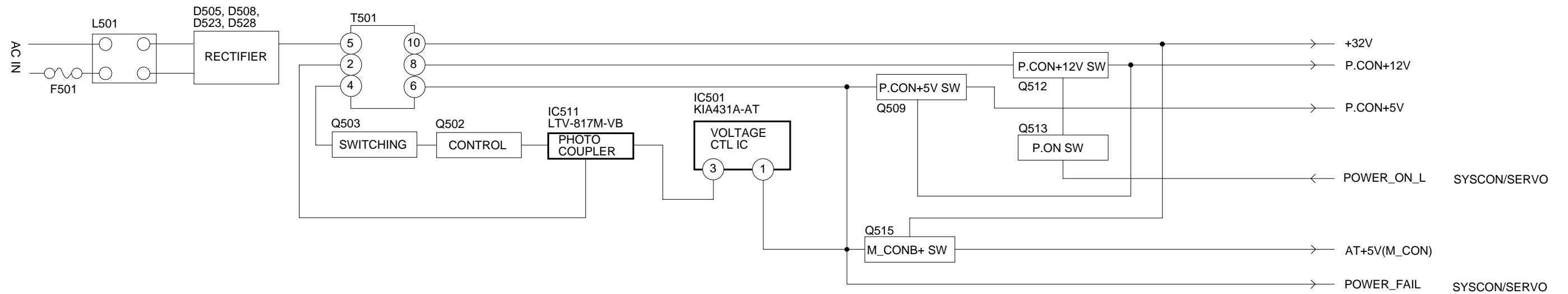
HI-FI/DEMODULATOR BLOCK DIAGRAM



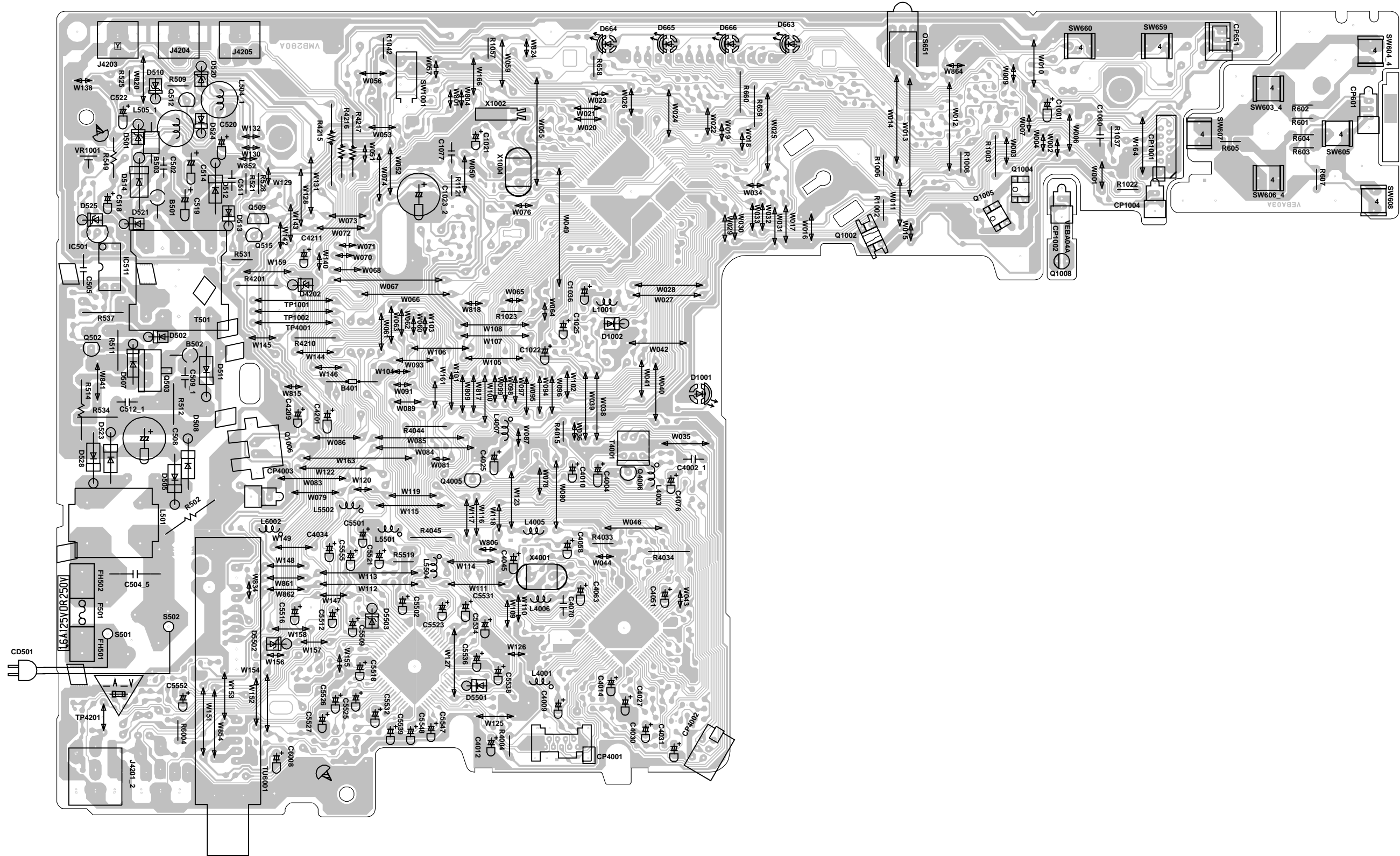
OPERATION BLOCK DIAGRAM



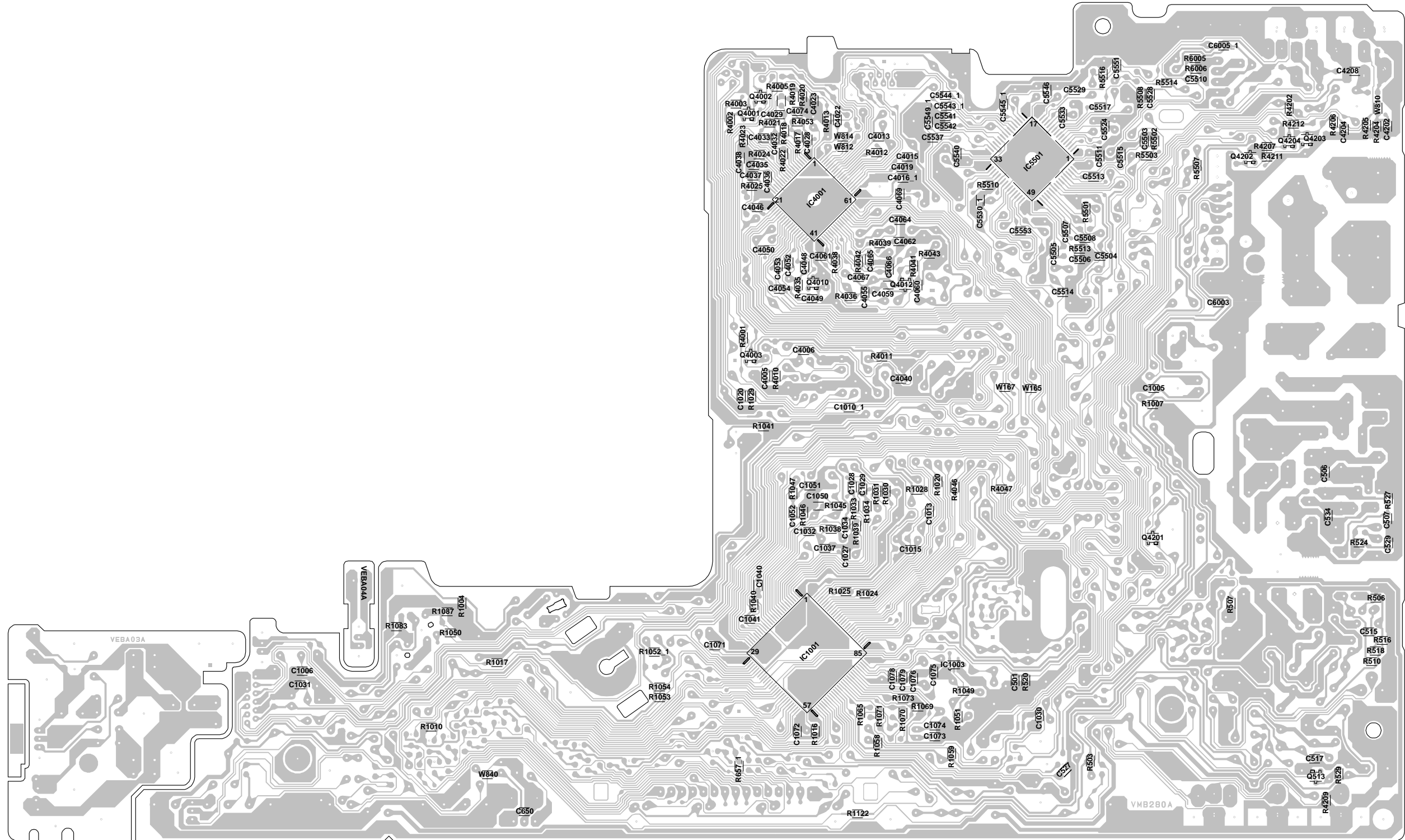
POWER BLOCK DIAGRAM



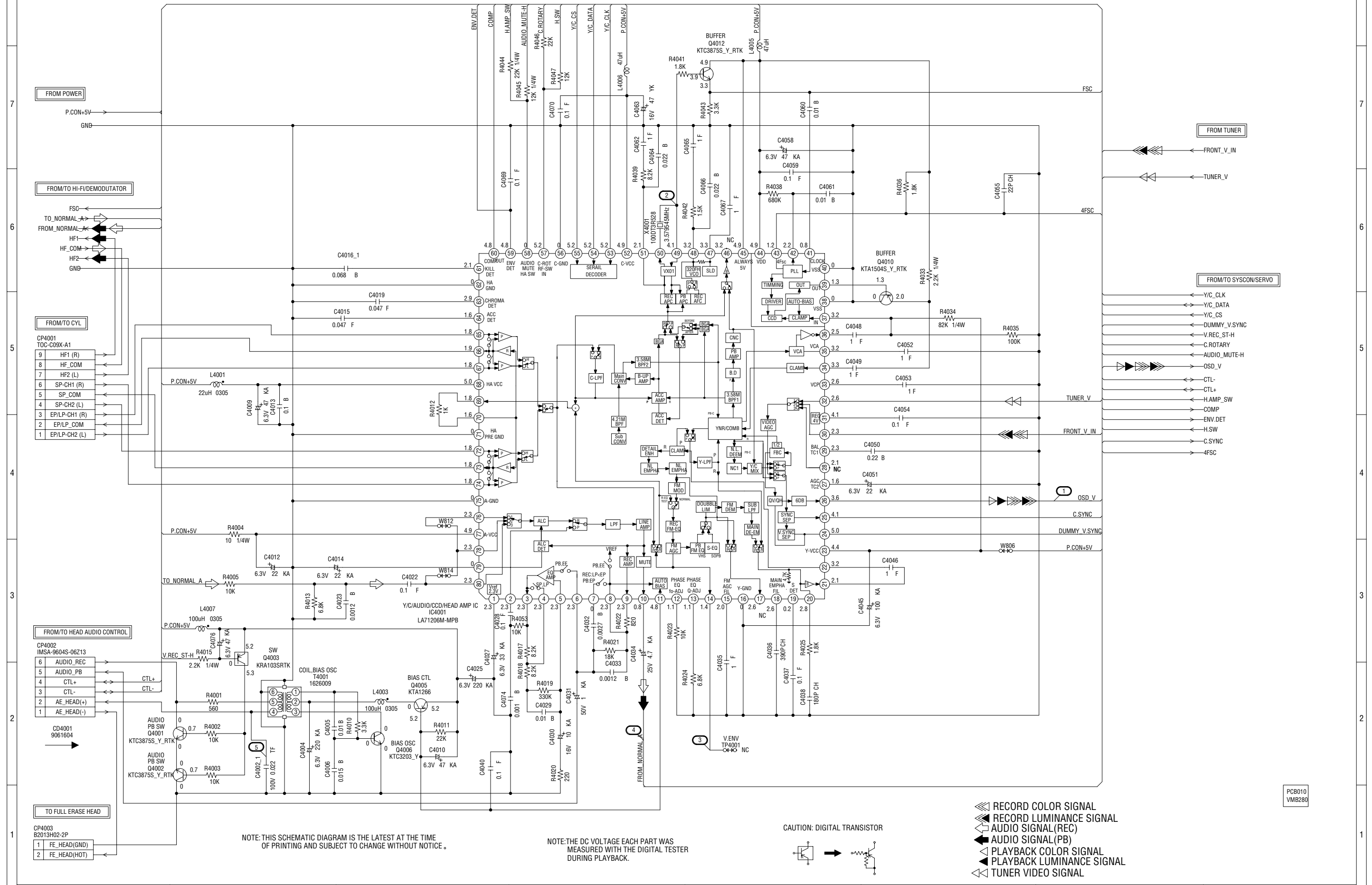
PRINTED CIRCUIT BOARDS
SYSCON/OPERATION/BOT (INSERTED PARTS)
SOLDER SIDE



PRINTED CIRCUIT BOARDS
 SYSCON (CHIP MOUNTED PARTS)
 SOLDER SIDE



Y/C/AUDIO/CCD/HEAD AMP SCHEMATIC DIAGRAM (SYSCON PCB)



FROM POWER

P.CON+5V
GND

FROM TO HI-FI/DEMODULATOR

FSC
TO_NORMAL_A
FROM_NORMAL_A
HF1
HF2
HF_COM
GND

FROM TO CYL

CP4001
TOC-C09X-A1

9	HF1 (R)
8	HF_COM
7	HF2 (L)
6	SP-CH1 (R)
5	SP_COM
4	SP-CH2 (L)
3	EP/LP-CH1 (R)
2	EP/LP_COM
1	EP/LP-CH2 (L)

FROM TO HEAD AUDIO CONTROL

CP4002
IMSA-9604S-06Z13

6	AUDIO_REC
5	AUDIO_PB
4	CTL+
3	CTL-
2	AE_HEAD(+)
1	AE_HEAD(-)

TO FULL ERASE HEAD

CP4003
B2013H02-2P

1	FE_HEAD(GND)
2	FE_HEAD(HOT)

FROM TUNER

FRONT_V_IN
TUNER_V

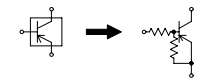
FROM TO SYSCON/SERVO

Y/C_CLK
Y/C_DATA
Y/C_CS
DUMMY_V_SYNC
V_REC_ST-H
C-ROTARY
AUDIO_MUTE-H
OSD_V
CTL-
CTL+
HAMP_SW
TUNER_V
FRONT_V_IN
OSD_V
C_SYNC
DUMMY_V_SYNC
P.CON+5V

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

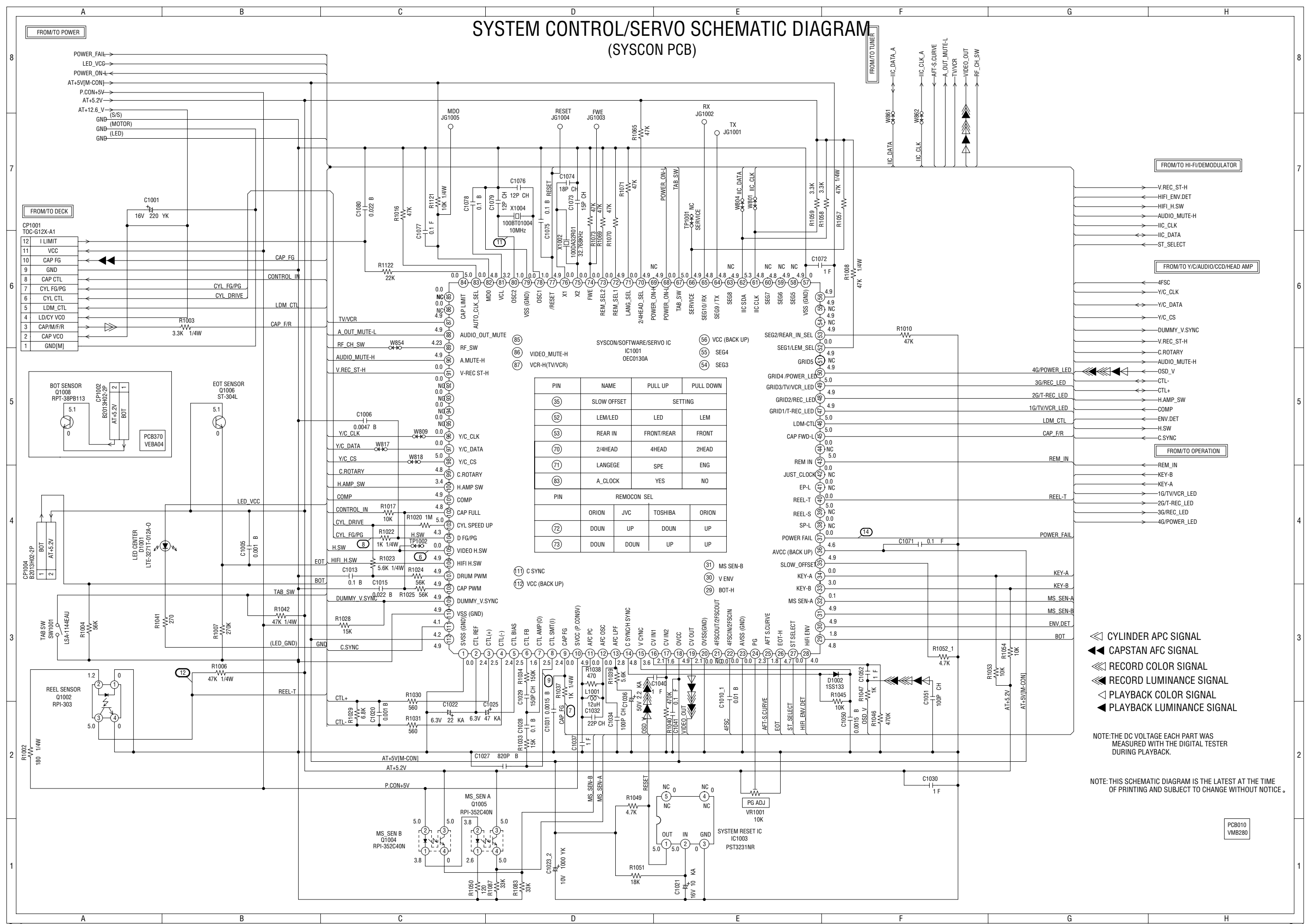
CAUTION: DIGITAL TRANSISTOR



- ▶ RECORD COLOR SIGNAL
- ▶ RECORD LUMINANCE SIGNAL
- ▶ AUDIO SIGNAL (REC)
- ▶ AUDIO SIGNAL (PB)
- ▶ PLAYBACK COLOR SIGNAL
- ▶ PLAYBACK LUMINANCE SIGNAL
- ▶ TUNER VIDEO SIGNAL

PCB010
VMB280

SYSTEM CONTROL/SERVO SCHEMATIC DIAGRAM (SYSCON PCB)



PIN	NAME	PULL UP	PULL DOWN
(35)	SLOW OFFSET	SETTING	
(52)	LEM/LED	LED	LEM
(53)	REAR IN	FRONT/REAR	FRONT
(70)	2/4HEAD	4HEAD	2HEAD
(71)	LANGEGE	SPE	ENG
(83)	A_CLOCK	YES	NO
REMOCON SEL			
(72)	DOWN	UP	DOWN
(73)	DOWN	DOWN	UP

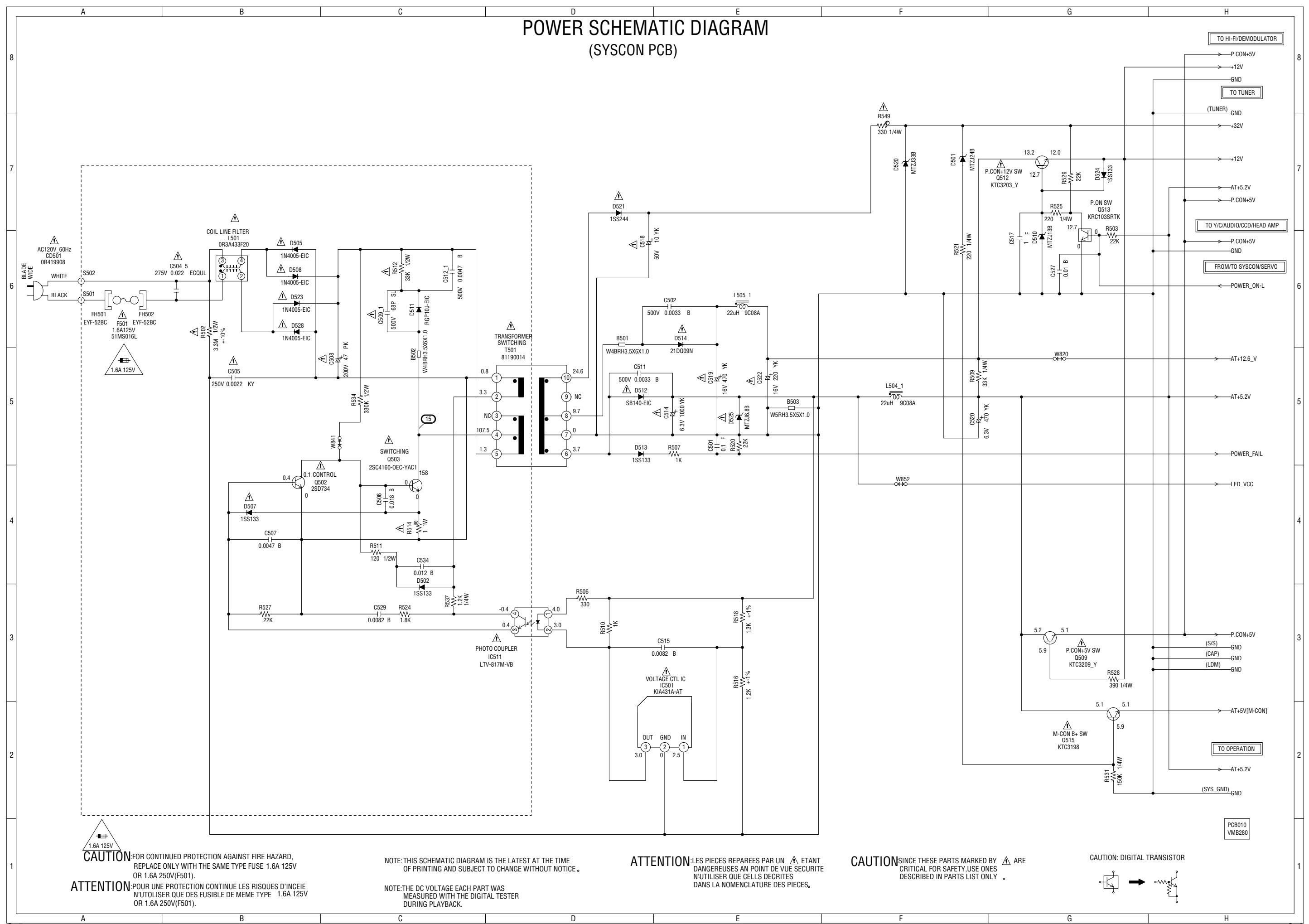
- ◁ CYLINDER APC SIGNAL
- ◁◁ CAPSTAN AFC SIGNAL
- ◁◁◁ RECORD COLOR SIGNAL
- ◁◁◁ RECORD LUMINANCE SIGNAL
- ▷ PLAYBACK COLOR SIGNAL
- ▷▷ PLAYBACK LUMINANCE SIGNAL

NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

PCB010
VMB280

POWER SCHEMATIC DIAGRAM (SYSCON PCB)



CAUTION: FOR CONTINUED PROTECTION AGAINST FIRE HAZARD, REPLACE ONLY WITH THE SAME TYPE FUSE 1.6A 125V OR 1.6A 250V(F501).

ATTENTION: POUR UNE PROTECTION CONTINUE LES RISQUES D'INCEIE N'UTILISER QUE DES FUSIBLE DE MEME TYPE 1.6A 125V OR 1.6A 250V(F501).

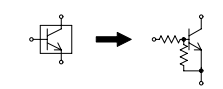
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

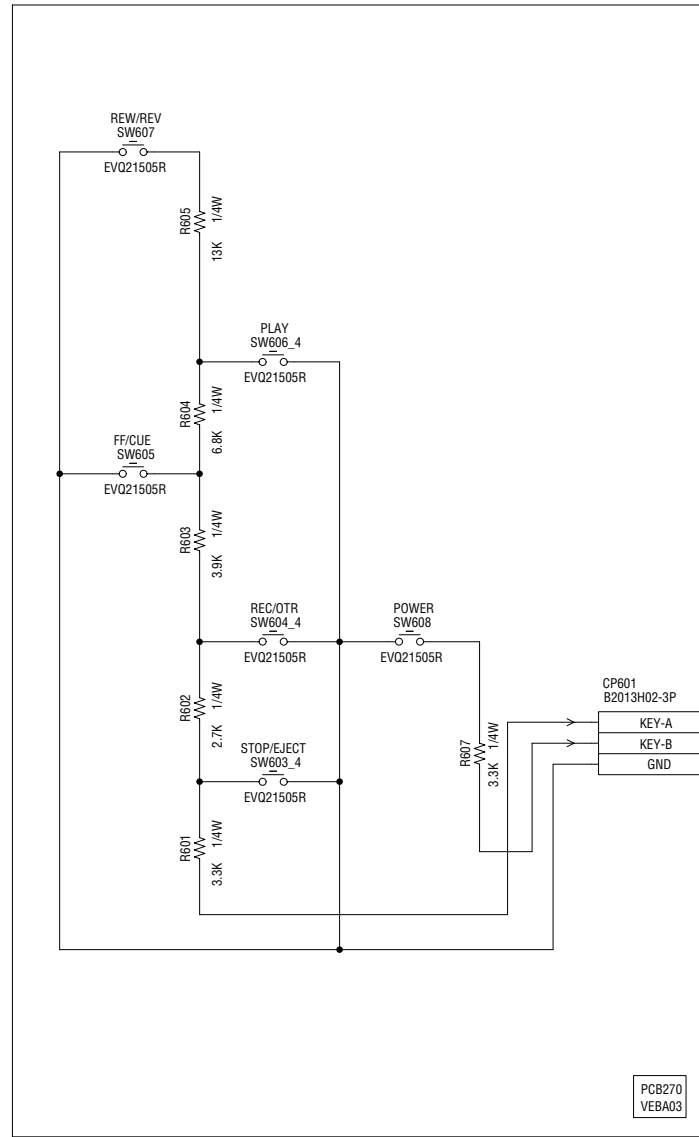
ATTENTION: LES PIECES REPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIECES.

CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

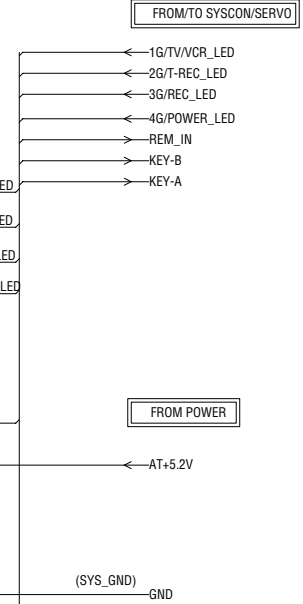
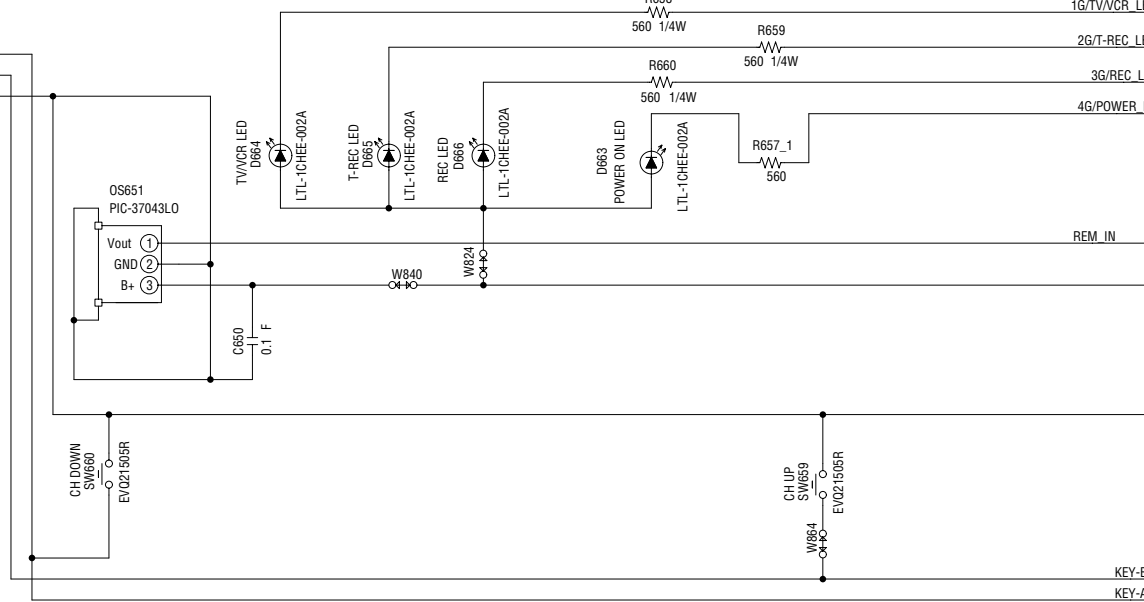
CAUTION: DIGITAL TRANSISTOR



OPERATION SCHEMATIC DIAGRAM (SYSCON PCB)



PCB270
VEBA03

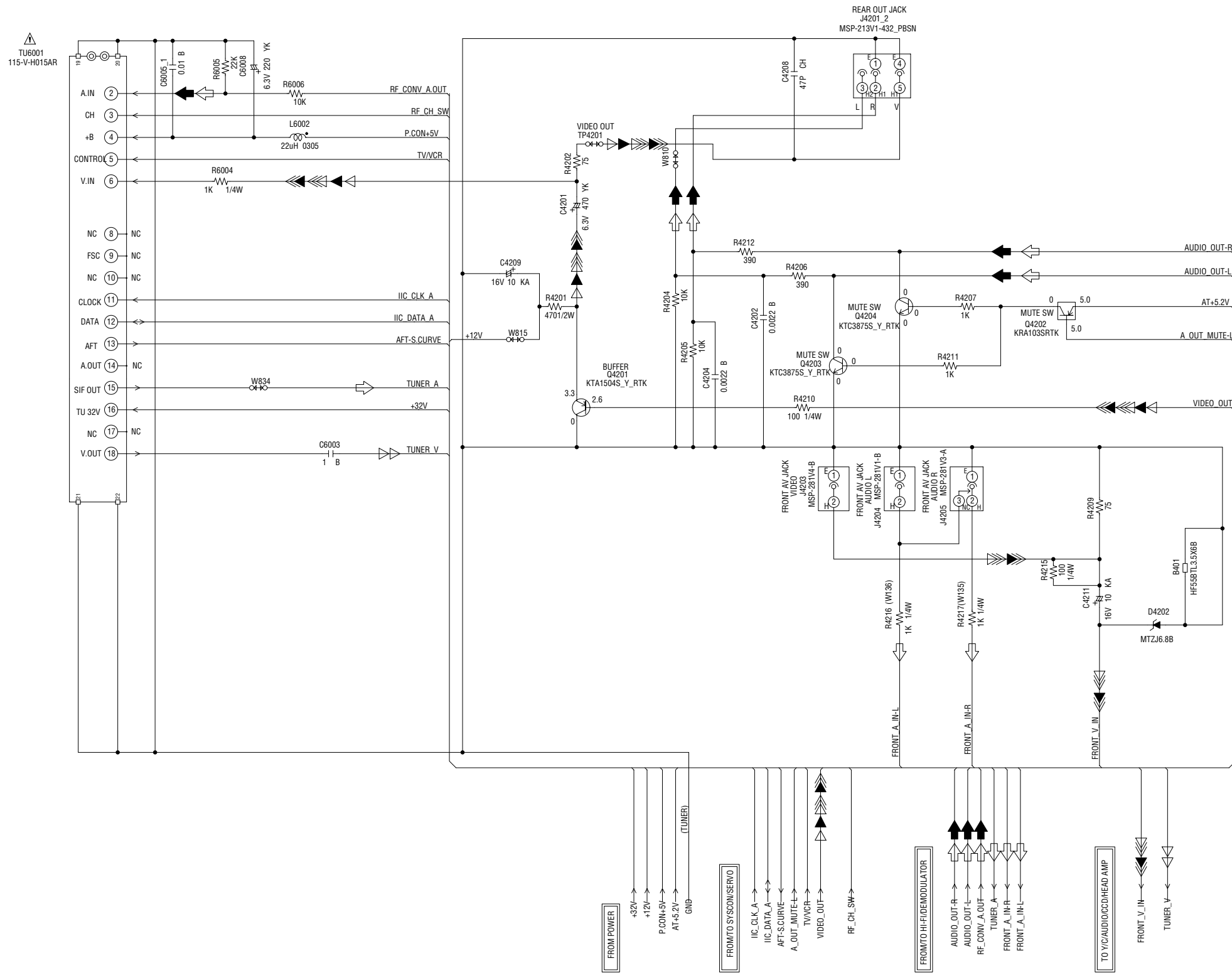


PCB010
VMB280

NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

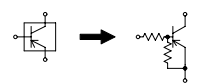
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

TUNER SCHEMATIC DIAGRAM (SYSCON PCB)



- ▷ TUNER VIDEO SIGNAL
- ◁ RECORD LUMINANCE SIGNAL
- ◁ RECORD COLOR SIGNAL
- ▷ PLAYBACK LUMINANCE SIGNAL
- ▷ PLAYBACK COLOR SIGNAL
- ◁ AUDIO SIGNAL (REC)
- ▷ AUDIO SIGNAL (PB)

CAUTION: DIGITAL TRANSISTOR



NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

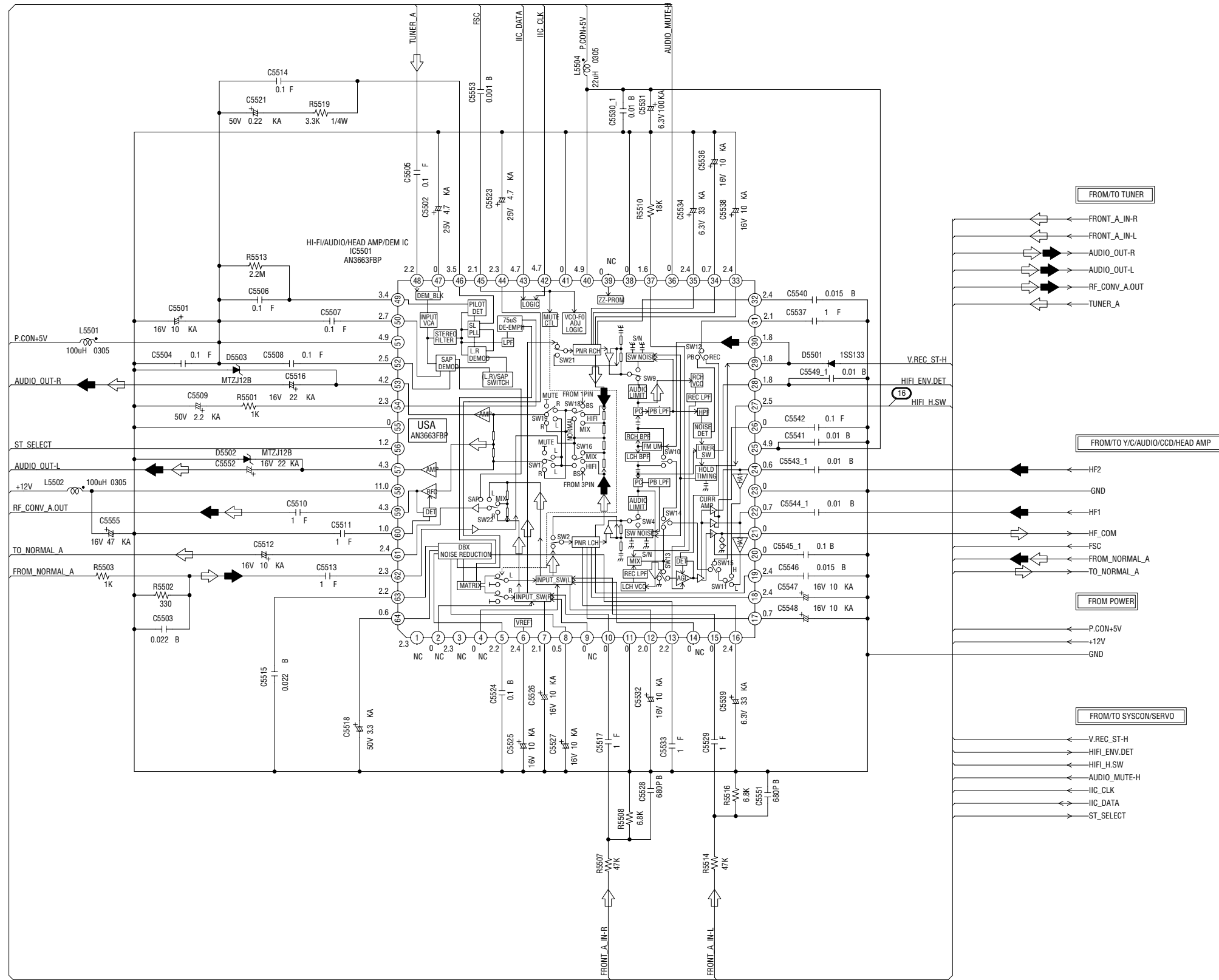
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

CAUTION: SINCE THESE PARTS MARKED BY ARE DANGEROUS AS A POINT OF VIEW SECURITY, USE ONLY THOSE DESCRIBED IN PARTS LIST ONLY.

ATTENTION: LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SÉCURITÉ, N'UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

PCB010
VMB280

HI-FI/DEMODULATOR SCHEMATIC DIAGRAM (SYSCON PCB)



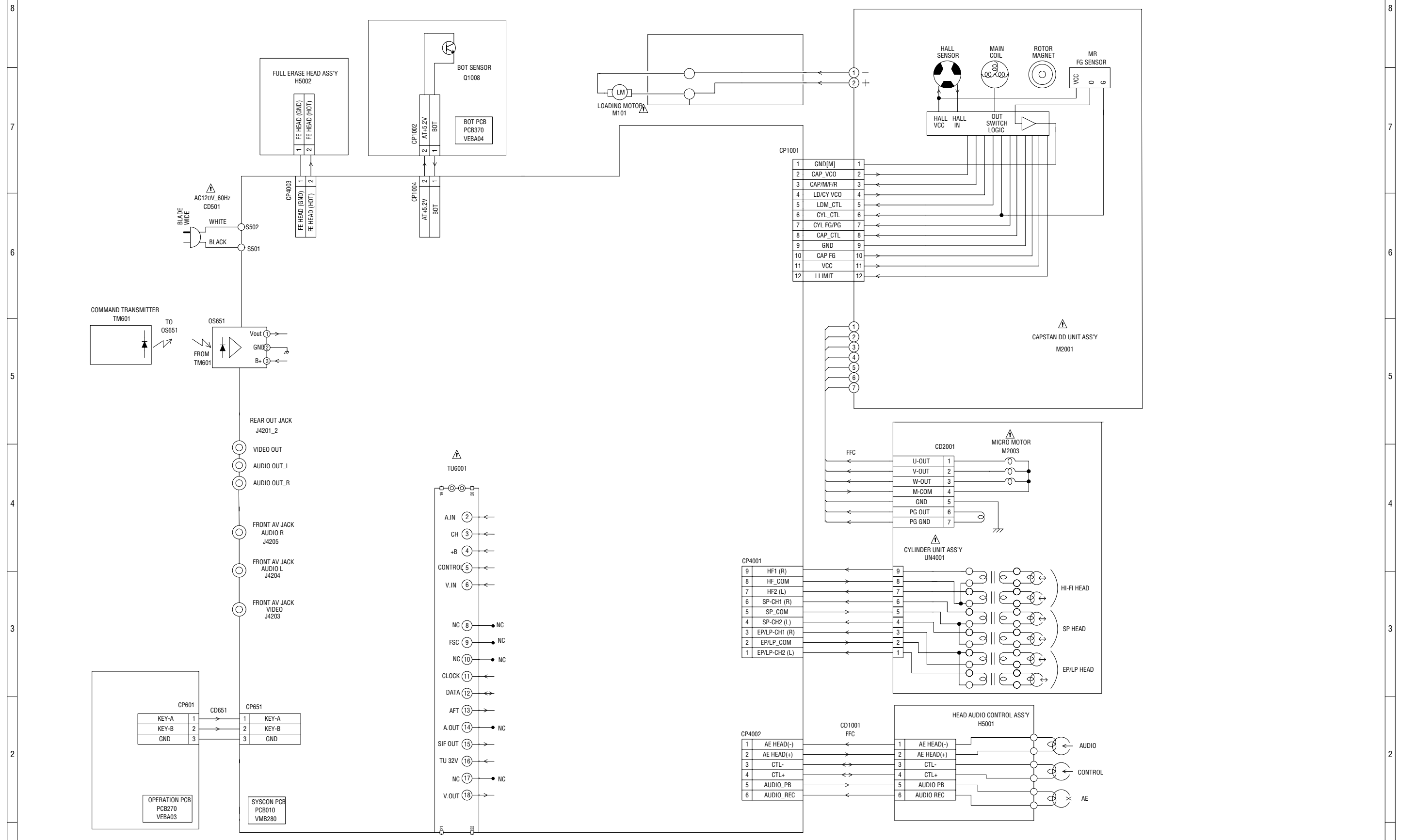
NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

◁ AUDIO SIGNAL (REC)
 ◀ AUDIO SIGNAL (PB)

PCB010
 VMB280

INTERCONNECTION DIAGRAM



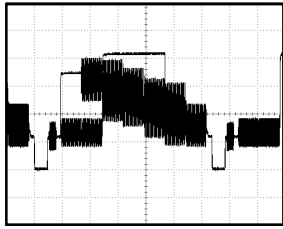
CAUTION SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION LES PIÈCES REPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLES DECRITES DANS LA NOMENCLATURE DES PIÈCES.

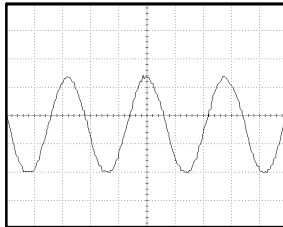
NOTE: THIS INTERCONNECTION DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

WAVEFORMS

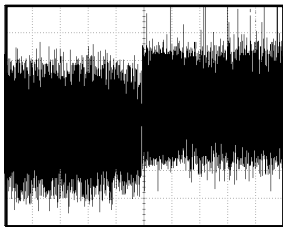
Y/C/AUDIO/CCD/HEAD AMP



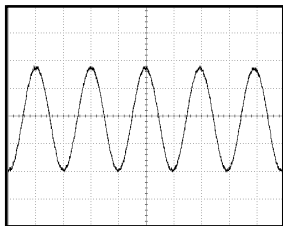
① POWER ON
500mV 10 μ s/div



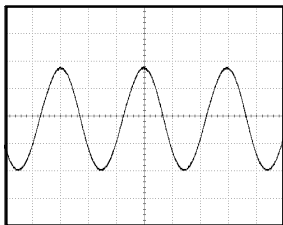
② POWER ON
100mV 100ns/div



③ PB
100mV 1ms/div

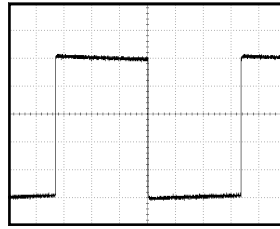


④ PB
200mV 500 μ s/div

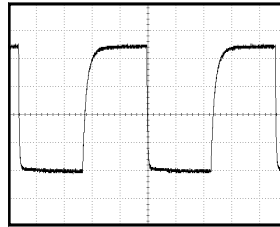


⑤ REC
20V 5 μ s/div

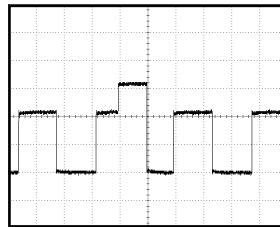
SYSCON/SERVO



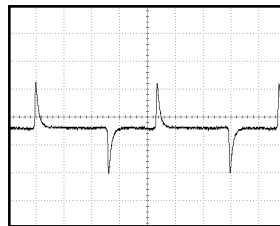
⑥ POWER ON
1V 5ms/div



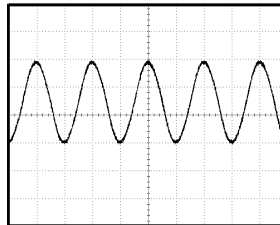
⑦ PB
1V 2 μ s/div



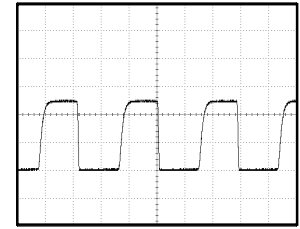
⑧ POWER ON
1V 500 μ s/div



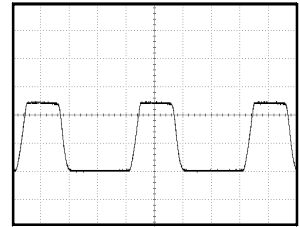
⑨ FF/REW
500mV 500 μ s/div



⑪ POWER ON
1V 50ns/div

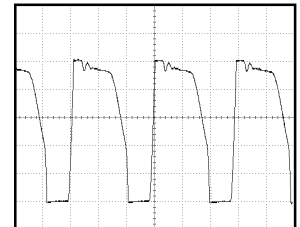


⑫ FF/REW
2V 5ms/div



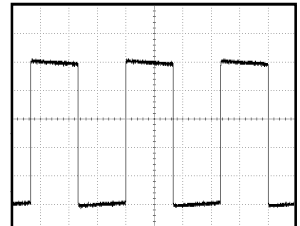
⑭ POWER OFF
2V 5ms/div

POWER



⑮ PB
50V 2 μ s/div

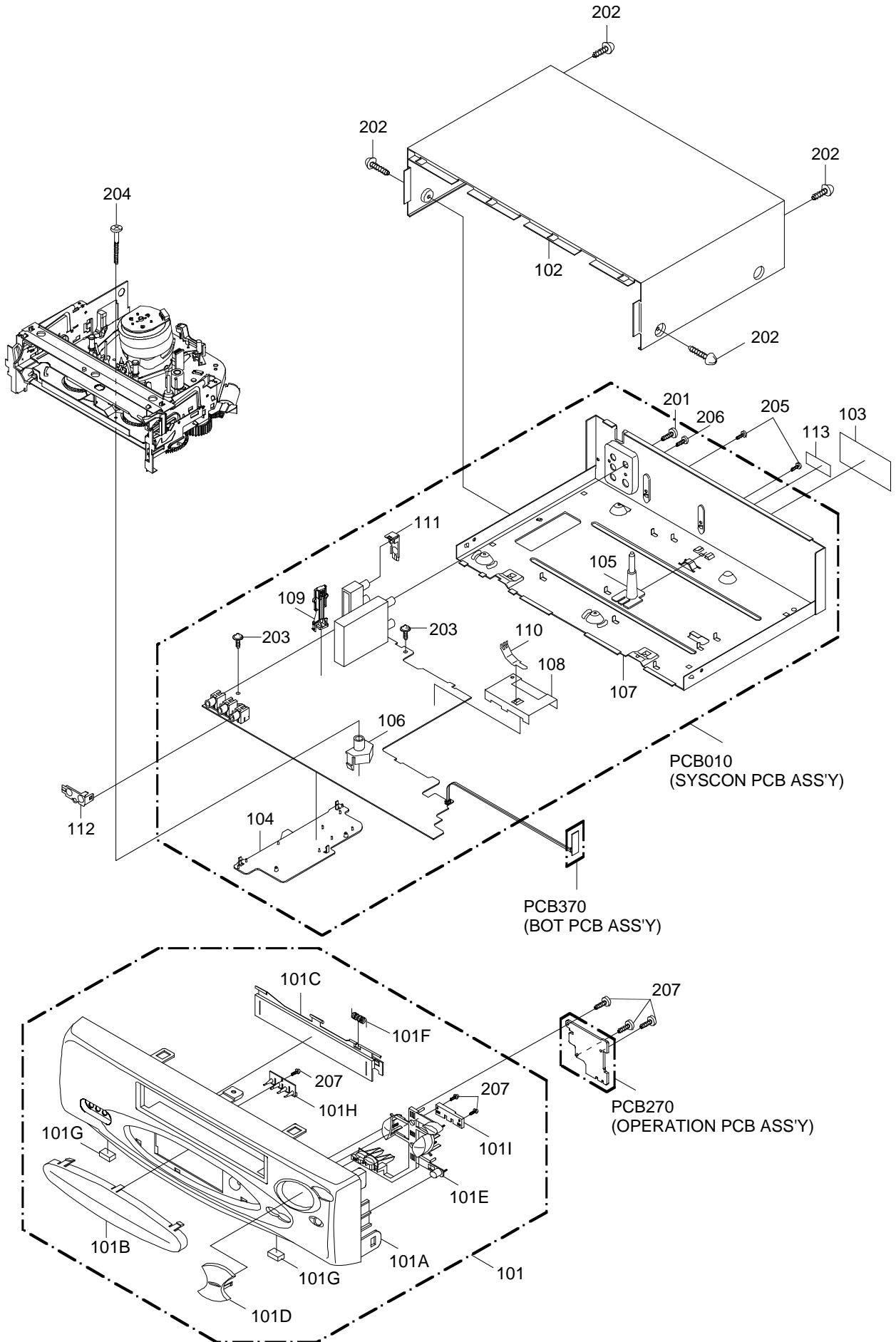
HI-FI/DEMODULATOR



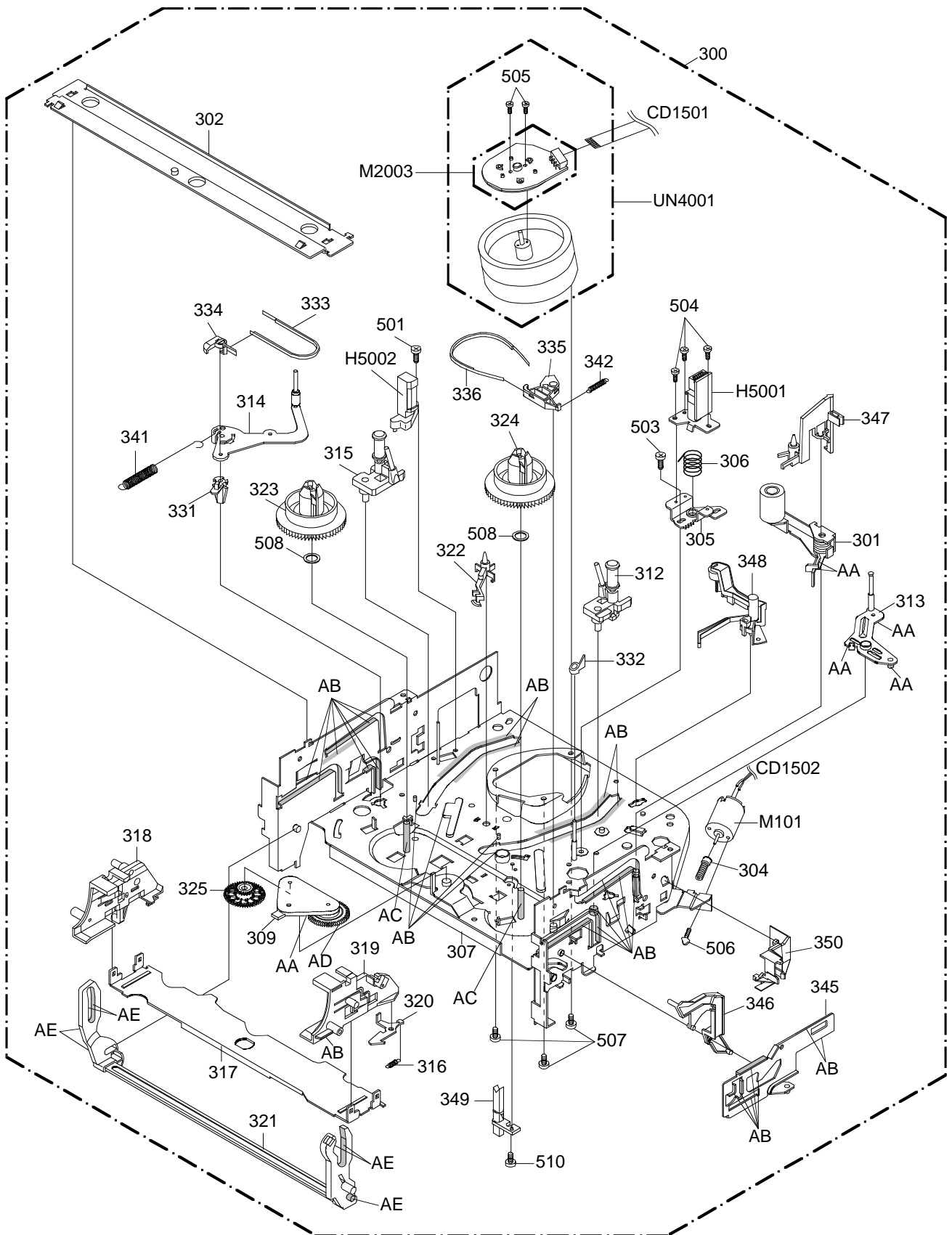
⑯ POWER ON
1V 10ms/div

NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

MECHANICAL EXPLODED VIEW



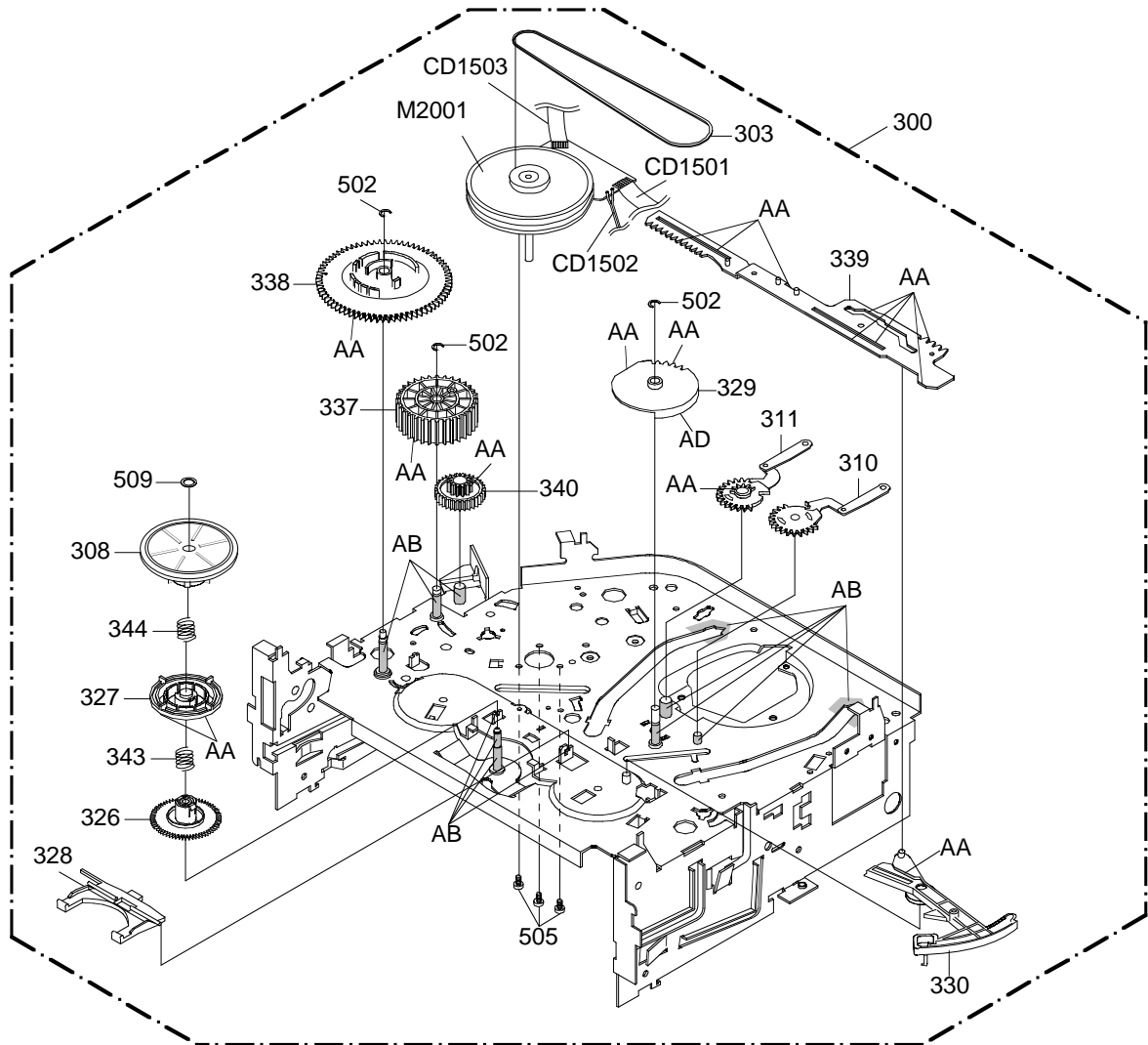
CHASSIS EXPLODED VIEW (TOP VIEW)



CLASS	PART NO.	MARK
GREASE	G-555G	AA
	MG-33	AB
	FG-84M	AC
	FL-721	AD
	G-313Y	AE

NOTE: Applying positions AA, AB, AD and AE for the grease are displayed for this section. Check if the correct grease is applied for each position.

CHASSIS EXPLODED VIEW (BOTTOM VIEW)



CLASS	PART NO.	MARK
GREASE	G-555G	AA
	MG-33	AB
	FG-84M	AC
	FL-721	AD

NOTE: Applying positions AA, AB, AC and AD for the grease are displayed for this section. Check if the correct grease is applied for each position.

MECHANICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION		
101	A4F907D720	CABINET,FRONT ASSY		
101A	701WPJC208	CABINET,FRONT		
101B	711WPDA590	PLATE,DISPLAY		
101C	712WPJB778	FLAP		
101D	735WPDA571	BUTTON,DECK		
101E	735WPDA572	BUTTON,FRAME		
101F	743WKA0039	SPRING,FLAP		
101G	800WFA0045	CUSHION,LEG		
101H	713WPAA036	GLASS,LED		
101I	735WPAA194	HOLDER,CHANNEL		
102	702WSB0071	CABINET,TOP(VA)		
103	722A08A139	SHEET,RATING		
104	755WPA0034	PLATE,COVER POWER		
105	701WPA0686	HOLDER,DECK		
106	701WPA0968	HOLDER,DECK		
107	702WSA0156	PLATE,BOTTOM		
108	752WSA0230	SHIELD,CASE HEAD AMP		
109	85OP700038	HOLDER,END SENSOR		
110	753WUAA006	SPRING,EARTH HEAD AMP		
111	752WSA0290	SHIELD,COMPO		
112	752WSAA053	SHIELD,COMPO		
113	723000C229	LABEL BOOMERANGIT		
201	8110230804	SCREW,TAP TITE(P)	BIND	3x8
202	8109230802	SCREW,TAP TITE(B)		3x8
203	8109230704	SCREW,TAP TITE(B)R	BIND	3x7
204	8109130B94	SCREW,TAP TITE(B)R	PAN	3x29
205	8107226604	SCREW,TAP TITE(S)	BIND	2.6x6
206	8107130404	SCREW,TAP TITE(S)	PAN	3x4
207	8110226804	SCREW,TAP TITE(P)	BIND	2.6x8
---	791WHA0095	GIFT,SHEET		
---	792WHA0080	PACKAGE		
---	793WCDB737	GIFT BOX		
---	JA5U0200	POLYBAG,INSTRUCTION		
---	J3J81702C	WARRANTY SHEET		
---	J4F90701A	INSTRUCTION BOOK		
---	A4F907D975	INSTRUCTION BOOK KIT		

CHASSIS REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
300	A4F908D420K	DECK ASS'Y A4F908D420K	501	8107226804	SCREW,TAP TITE(S) BIND 2.6x8
			502	83ETW30000	E-RING 3
301	85OA400234	PINCH ROLLER BLOCK	503	8107226404	SCREW,TAP TITE(S) BIND 2.6x4
302	85OP900746	BRACKET,TOP 3V	504	8102120604	SCREW,PAN M2x6
303	85OP200290	BELT,CAPSTAN (S)	505	8109126604	SCREW,TAP TITE(B) PAN 2.6x6
304	85OP600581	WORM	506	810A130404	SCREW/WASHER(A) M3x4
305	85OP500083	BASE,AC HEAD	507	810A126504	SCREW/WASHER(A) M2.6x5
306	85OP800324	SPRING,AC HEAD	508	82Q264713N	POLYSLIDER WASHER 2.6x4.7xT0.13
307	85OA000459	MAIN CHASSIS ASS'Y	509	82P184505N	POLYSLIDER WASHER(CUT) 1.8x4.5xT0.5
308	85OA200089	CLUTCH ASS'Y			
309	85OA200090	ARM IDLER ASS'Y	510	8107226604	SCREW,TAP TITE(S) BIND 2.6x6
310	85OA300065	LOADING ARM S UNIT	CD1501	122H071704	CORD JUMPER 2H071704
311	85OA300066	LOADING ARM T UNIT	CD1502	122Y021002	CORD JUMPER 2Y021002
312	85OA400223	INCLINED BASE T UNIT 3S	CD1503	122H0C2301	CORD JUMPER 2H0C2301
313	85OA400232	P5 ARM ASS'Y 2	H5001	1523Q91003	HEAD (AUDIO CONTROL) VTR-1X2RPE22-756
314	85OA400235	TENSION ARM ASS'Y 2	H5002	1543Q02014	HEAD (FULL ERASE) VTR-1X2ERS11-154
315	85OA400231	INCLINED BASE S UNIT	△ M101	1596P98001	MOTOR (LOADING) MXN13FB12K3 or
316	85OP800367	SPRING LOCKER		1596S98001	MOTOR (LOADING) MDB2B66
317	85OP900736	CASS,HOLDER	△ M2001	1510S98037	CAPSTAN DD UNIT F2QVB31
318	85OP900748	CASS,SIDE L	M2003	1589S11017	MICRO MOTOR I2OAL05 or
319	85OP900749	CASS,SIDE R		1589S11015	MICRO MOTOR I2OAL01
			△ UN4001	A4F902D500	CYLINDER UNIT ASS'Y A4F902D500
320	85OP900739	LOCKER,R			
321	85OA900228	LINK UNIT			
322	85OP000496	POST,CASS GUIDE			
323	85OP200316	REEL,S (S)			
324	85OP200317	REEL,T (S)			
325	85OP200308	GEAR,IDLER			
326	85OP200311	GEAR,CLUTCH			
327	85OP200312	GEAR,COUPLING			
328	85OP200313	LEVER,CLUTCH			
329	85OP300194	GEAR,MAIN LOADING			
330	85OP400490	LEVER,TENSION			
331	85OP400492	HOLDER,TENSION			
332	85OP400520	CAP.P4			
333	85OP400542	BAND,TENSION			
334	85OP400533	CONNECT,TENSION			
335	85OP600573	ARM,BRAKE T			
336	85OP600584	BAND,BRAKE T			
337	85OP600577	CAM,PINCH ROLLER			
338	85OP600578	CAM,MAIN			
339	85OP600579	ROD,MAIN			
340	85OP600582	GEAR,JOINT			
341	85OP800322	SPRING,TENSION			
342	85OP800360	SPRING,BRAKE T			
343	85OP800355	SPRING,COUPLING			
344	85OP800356	SPRING,RING			
345	85OP900750	LEVER,LINK 2			
346	85OP900744	LEVER,FLAP			
347	85OP900745	CASS,OPENER			
348	85OA500026	AHC ASS'Y			
349	85OP700035	REFLECTOR,LED			
350	85OP700040	COVER,SENSOR R			

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
RESISTORS			COILS & TRANSFORMERS		
△ R502	R0G3K2335K	RC 3.3M OHM 1/2W	L504	021W7A220K	COIL 22 UH
△ R512	R002T2333J	RC 33K OHM 1/2W	L505	021W7A220K	COIL 22 UH
△ R514	R3X181010J	R,METAL OXIDE 1 OHM 1W	L1001	0216A6120K	COIL 12 UH
△ R549	R65584331J	R,FUSE 330 OHM 1/4W	L4001	02167F220J	COIL 22 UH
R4215	R00204101J	RC 100 OHM 1/4W	L4003	02167F101J	COIL 100 UH
CAPACITORS			JACKS		
C504	P2122B223M	CMP 0.022 UF 275V ECQUL	J4201	060J411018	RCA JACK MSP-213V1-432 PBSN
△ C505	CC3LE0MH3M	CC 0.0022UF 250V	J4203	060J401079	RCA JACK MSP-281V4-B
△ C508	E62QFC470M	CE 47 UF 200V	J4204	060J401080	RCA JACK MSP-281V1-B
△ C514	E02LT0102M	CE 1000 UF 6.3V	J4205	060J421023	RCA JACK MSP-281V3-A
△ C518	E02LU5100M	CE 10 UF 50V	SWITCHES		
△ C519	E02LT2471M	CE 470 UF 16V	SW603	0504101T34	SWITCH,TACT EVQ21505R
△ C520	E02LU0471M	CE 470 UF 6.3V	SW604	0504101T34	SWITCH,TACT EVQ21505R
△ C522	E02LU2221M	CE 220 UF 16V	SW605	0504101T34	SWITCH,TACT EVQ21505R
DIODES			SW606	0504101T34	SWITCH,TACT EVQ21505R
D501	D97U02401B	DIODE,ZENER MTZJ24B T-77	SW607	0504101T34	SWITCH,TACT EVQ21505R
D502	D1VT001330	DIODE,SILICON 1SS133T-77	SW608	0504101T34	SWITCH,TACT EVQ21505R
△ D505	D2WXN40050	DIODE SILICON 1N4005-EIC	SW659	0504101T34	SWITCH,TACT EVQ21505R
△ D507	D1VT001330	DIODE,SILICON 1SS133T-77	SW660	0504101T34	SWITCH,TACT EVQ21505R
△ D508	D2WXN40050	DIODE SILICON 1N4005-EIC	SW1001	0508S11001	SWITCH (LEAF) LSA-1144EAU
D510	D97U01301B	DIODE,ZENER MTZJ13B T-77	VARIABLE RESISTOR		
D511	D2WXGP10J0	DIODE RECTIFIER RGP10J-EIC or	VR1001	V116314BTC	VOLUME,SEMI FIXED EVNCYAA03B14
	D25T1R5NUU	DIODE,SILICON 1R5NU41 or	P.C.BOARD ASSEMBLIES		
	D2BTOEM1C0	DIODE SILICON EM1C V1 or	PCB010	A4F907D010	PCB ASS'Y VMB280A
	D2BTAP01C0	DIODE,SILICON AP01C or	PCB270	A4F907D270	PCB ASS'Y VEBAA03A
	D2BX0EG01C	DIODE RECTIFIER EG-01CV1	PCB370	A4F902D370	PCB ASS'Y VEBAA04A
△ D512	D2WXS1400	DIODE SCHOTTKY SB140-EIC	MISCELLANEOUS		
D513	D1VT001330	DIODE,SILICON 1SS133T-77	B401	0246T03562	CORE BEADS HF55BTL3.5X6B(0.62X63)
△ D514	D28T21DQN9	DIODE SCHOTTKY 21DQ09N-TA2B1	B501	024HT03564	CORE,BEADS W4BRH3.5X6X1.0
D520	D97U03301B	DIODE,ZENER MTZJ33B T-77	B502	024HT03564	CORE,BEADS W4BRH3.5X6X1.0
△ D521	D17T002440	DIODE SILICON 1SS244T-77	B503	024HT03564	CORE,BEADS W5RH3.5X5X1.0
△ D523	D2WXN40050	DIODE SILICON 1N4005-EIC	△ CD501	120R419908	CORD AC BUSH OR419908
D524	D1VT001330	DIODE,SILICON 1SS133T-77	CD651	06CU230901	CORD JUMPER SM1382-001-1B
△ D525	D97U06R81B	DIODE,ZENER MTZJ6.8B T-77	CP601	067U003029	WIRE HOLDER B2013H02-3P
△ D528	D2WXN40050	DIODE SILICON 1N4005-EIC	CP651	069S230629	CONNECTOR PCB SIDE A2001WV2-3P
D663	0021E2Q140	LED LTL-1CHEE-002A	CD4001	1229061604	CORD JUMPER 9061604
D664	0021E2Q140	LED LTL-1CHEE-002A	CD6002	06CPL02006	CABLE CPL02006
D665	0021E2Q140	LED LTL-1CHEE-002A	CP1001	069WVC001A	CONNECTOR PCB SIDE TOC-G12X-A1
D666	0021E2Q140	LED LTL-1CHEE-002A	CP1002	067U002019	WIRE HOLDER B2013H02-2P
D1001	0010E00330	INFRARED LED LTE-3271T-012A-O	CP1004	067U002019	WIRE HOLDER B2013H02-2P
D1002	D1VT001330	DIODE,SILICON 1SS133T-77	CP4001	0697290620	CONNECTOR PCB SIDE TOC-C09X-A1
D4202	D97U06R81B	DIODE,ZENER MTZJ6.8B T-77	CP4002	069J760019	CONNECTOR PCB SIDE IMSA-9604S-06Z13
D5501	D1VT001330	DIODE,SILICON 1SS133T-77	CP4003	067U002019	WIRE HOLDER B2013H02-2P
D5502	D97U01201B	DIODE,ZENER MTZJ12B T-77	F501	081PC1R605	FUSE 51MS016L
D5503	D97U01201B	DIODE,ZENER MTZJ12B T-77	FH501	06710T0006	HOLDER,FUSE EYF-52BC
ICS			FH502	06710T0006	HOLDER,FUSE EYF-52BC
△ IC501	I1KJ9A431A	IC KIA431A-AT	OS651	077Q037001	REMOTE RECEIVER PIC-37043LO
IC511	0002E00610	PHOTO COUPLER LTV-817M-VB	TM601	076N0EA040	TRANSMITTER RC-EA040
IC1001	I54F50130A	IC OEC0130A	△ TU6001	0162300033	RF UNIT 115-V-H015AR
IC1003	I9UF032310	IC PST3231NR	X1002	100DA32R01	CRYSTAL DT-26
IC4001	I03F3206M0	IC LA71206M-MPB	X1004	100BT01004	CRYSTAL HC-49U/S
IC5501	I01F63FBP0	IC AN3663FBP	X4001	100DT3R528	CRYSTAL HC-49/U
TRANSISTORS				100CT3R504	CRYSTAL HC-49/C or
△ Q502	TD3T007340	TRANSISTOR,SILICON 2SD734(E,F)-AA	RESISTOR		
△ Q503	TCWQ4160E0	TRANSISTOR SILICON 2SC4160-OEC-YAC1	RC.....	CARBON RESISTOR	
△ Q509	TCAT03209Y	TRANSISTOR SILICON KTC3209_Y-AT	CAPACITORS		
△ Q512	TCAT032034	TRANSISTOR, SILICON KTC3203_Y-AT	CC.....	CERAMIC CAPACITOR	
Q513	TNAAC05002	COMPOUND TRANSISTOR KRC103SR TK	CE.....	ALUMI ELECTROLYTIC CAPACITOR	
△ Q515	TCATC31980	TRANSISTOR,SILICON KTC3198-AT(Y,GR)	CP.....	POLYESTER CAPACITOR	
Q1002	0002700690	PHOTO COUPLER RPI-303	CPP.....	POLYPROPYLENE CAPACITOR	
Q1004	0002700680	PHOTO COUPLER RPI-352C40N	CPL.....	PLASTIC CAPACITOR	
Q1005	0002700680	PHOTO COUPLER RPI-352C40N	CMP.....	METAL POLYESTER CAPACITOR	
Q1006	0000M00390	PHOTO TRANSISTOR ST-304L	CMP.....	METAL PLASTIC CAPACITOR	
Q1008	0000700320	TRANSISTOR,PHOTO RPT-38PB113	CMPP.....	METAL POLYPROPYLENE CAPACITOR	
Q4001	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK			
Q4002	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK			
Q4003	TPAAC05002	COMPOUND TRANSISTOR KRA103SR TK			
Q4005	TAATA12660	TRANSISTOR,SILICON KTA1266-AT(Y,GR)			
Q4006	TCAT032034	TRANSISTOR, SILICON KTC3203_Y-AT			
Q4010	TAAA1504SY	TRANSISTOR SILICON KTA1504S_Y_RTK			
Q4012	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK			
Q4201	TAAA1504SY	TRANSISTOR SILICON KTA1504S_Y_RTK			
Q4202	TPAAC05002	COMPOUND TRANSISTOR KRA103SR TK			
Q4203	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK			
Q4204	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK			
COILS & TRANSFORMERS					
△ L501	029T000083	COIL,LINE FILTER OR3A4433F20			

SPEC.NO.	M4F9-07D
O/R NO.	K344008